

**PCG-GR250/GR250K/GR250P/GR270/GR270K/GR270P/GR290/GR290K/  
PCG-GR290P/GR370/GR370K/GR370P/GR390/GR390K/GR390P**

# SERVICE MANUAL

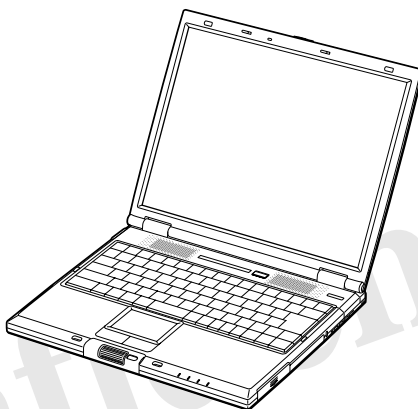
***For American Area***

*US Model  
Canadian Model*

Ver 6-2002J

Revision History

Lineup : PCG-GR250  
PCG-GR250K  
PCG-GR250P  
PCG-GR270  
PCG-GR270K  
PCG-GR270P  
PCG-GR290  
PCG-GR290K  
PCG-GR290P  
PCG-GR370  
PCG-GR370K  
PCG-GR370P  
PCG-GR390  
PCG-GR390K  
PCG-GR390P



Illust : PCG-GR250



**NOTEBOOK COMPUTER**

**SONY®**

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Caution Markings for Lithium/Ion Battery - The following or similar texts shall be provided on battery pack of equipment or in both the operating and the service instructions.

**CAUTION:** Danger of explosion if battery is incorrectly replaced. Replace only with the same or equivalent type recommended by the manufacturer. Discard used batteries according to the manufacturer's instructions.

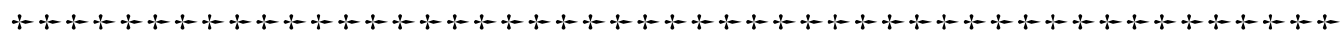
**CAUTION:** The battery pack used in this device may present a fire or chemical burn hazard if mistreated. Do not disassemble, heat above 100°C (212°F) or incinerate.

Dispose of used battery promptly.

Keep away from children.

**CAUTION:** Changing the back up battery.

- Overcharging, short circuiting, reverse charging, mutilation or incineration of the cells must be avoided to prevent one or more of the following occurrences; release of toxic materials, release of hydrogen and/or oxygen gas, rise in surface temperature.
- If a cell has leaked or vented, it should be replaced immediately while avoiding to touch it without any protection.



## Service and Inspection Precautions

### 1. Obey precautionary markings and instructions

Labels and stamps on the cabinet, chassis, and components identify areas requiring special precautions. Be sure to observe these precautions, as well as all precautions listed in the operating manual and other associated documents.

### 2. Use designated parts only

The set's components possess important safety characteristics, such as noncombustibility and the ability to tolerate large voltages. Be sure that replacement parts possess the same safety characteristics as the originals. Also remember that the  $\triangle$  mark, which appears in circuit diagrams and parts lists, denotes components that have particularly important safety functions; be extra sure to use only the designated components.

### 3. Always follow the original design when mounting parts and routing wires

The original layout includes various safety features, such as inclusion of insulating materials (tubes and tape) and the mounting of parts above the printer board. In addition, internal wiring has been routed and clamped so as to keep it away from hot or high-voltage parts. When mounting parts or routing wires, therefore, be sure to duplicate the original layout.

### 4. Inspect after completing service

After servicing, inspect to make sure that all screws, components, and wiring have been returned to their original condition. Also check the area around the repair location to ensure that repair work has caused no damage, and confirm safety.

### 5. When replacing chip components...

Never reuse components. Also remember that the negative side of tantalum capacitors is easily damaged by heat.

### 6. When handling flexible print boards...

- The temperature of the soldering-iron tip should be about 270°C.
- Do not apply the tip more than three times to the same pattern.
- Handle patterns with care; never apply force.

Caution: Remember that hard disk drives are easily damaged by vibration. Always handle with care.

### ATTENTION AU COMPOSANT AYANT RAPPORT À LA SÉCURITÉ!

LES COMPOSANTS IDENTIFÉS PAR UNE MARQUE  $\triangle$  SUR LES DIAGRAMMES SCHÉMATIQUES ET LA LISTE DES PIÈCES SONT CRITIQUES POUR LA SÉCURITÉ DE FONCTIONNEMENT. NE REMPLACER CES COMPOSANTS QUE PAR DES PIÈCES SONY DONT LES NUMÉROS SONT DONNÉS DANS CE MANUEL OU DANS LES SUPPLÉMENTS PUBLIÉS PAR SONY.

**Confidential**

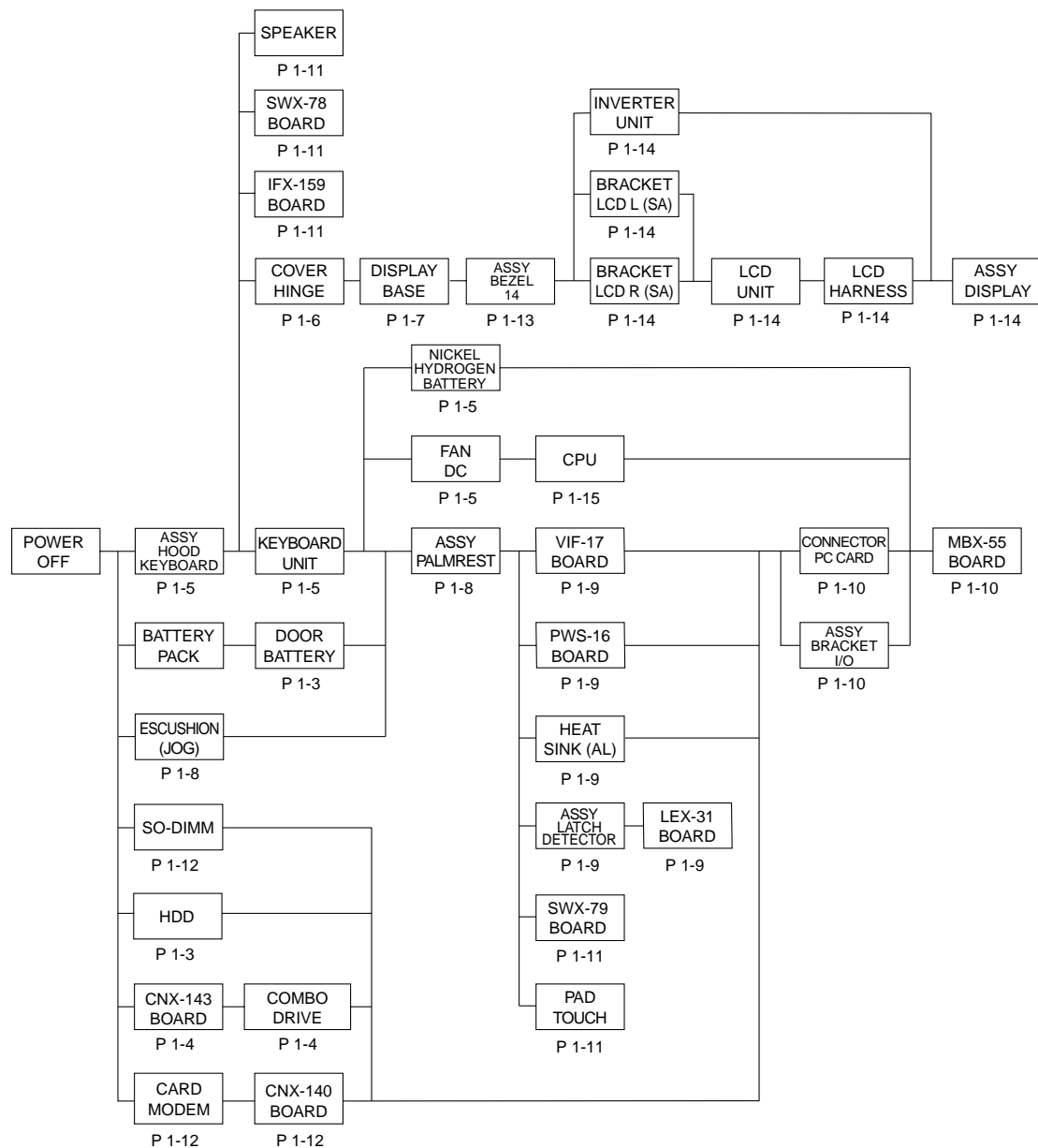
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History of the changes is shown as the “Revision History” at the end of this data.

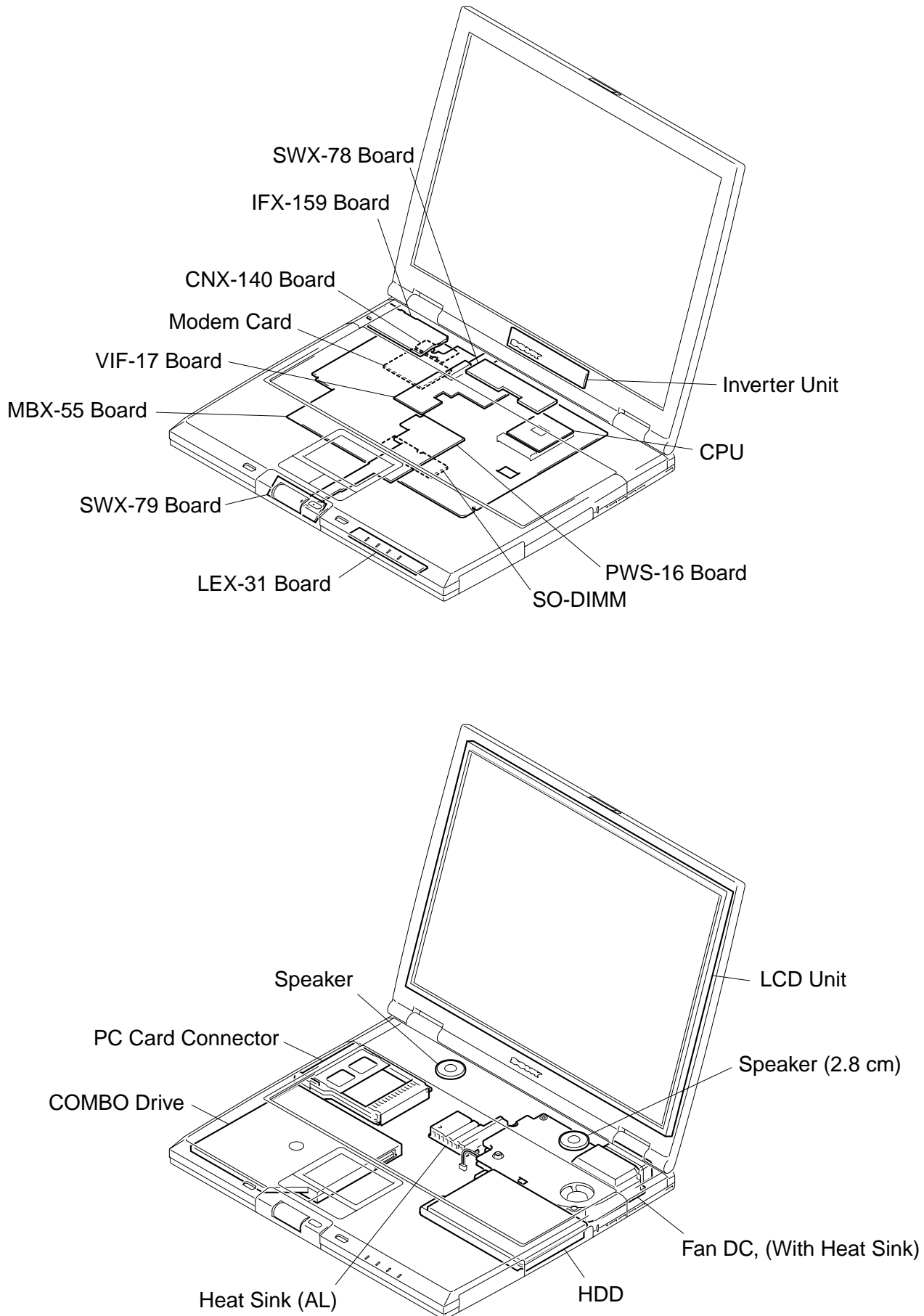
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### 1-1. Flowchart



- P XX means pages that appears in this manual.
- Remember that hard disk drives are easily damaged by vibration. Always handle with care.

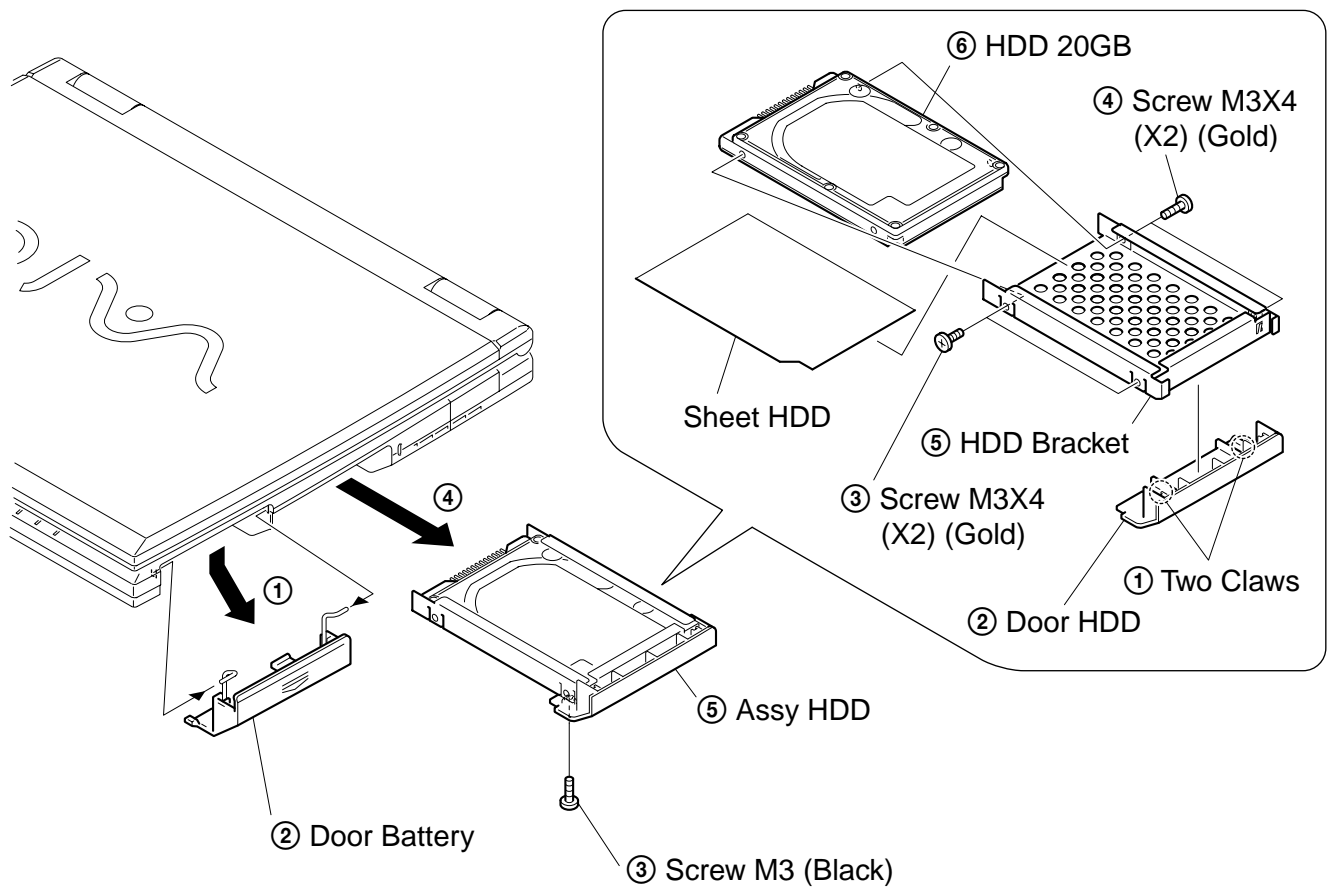
## 1-2. Main Electrical Parts Location Diagram



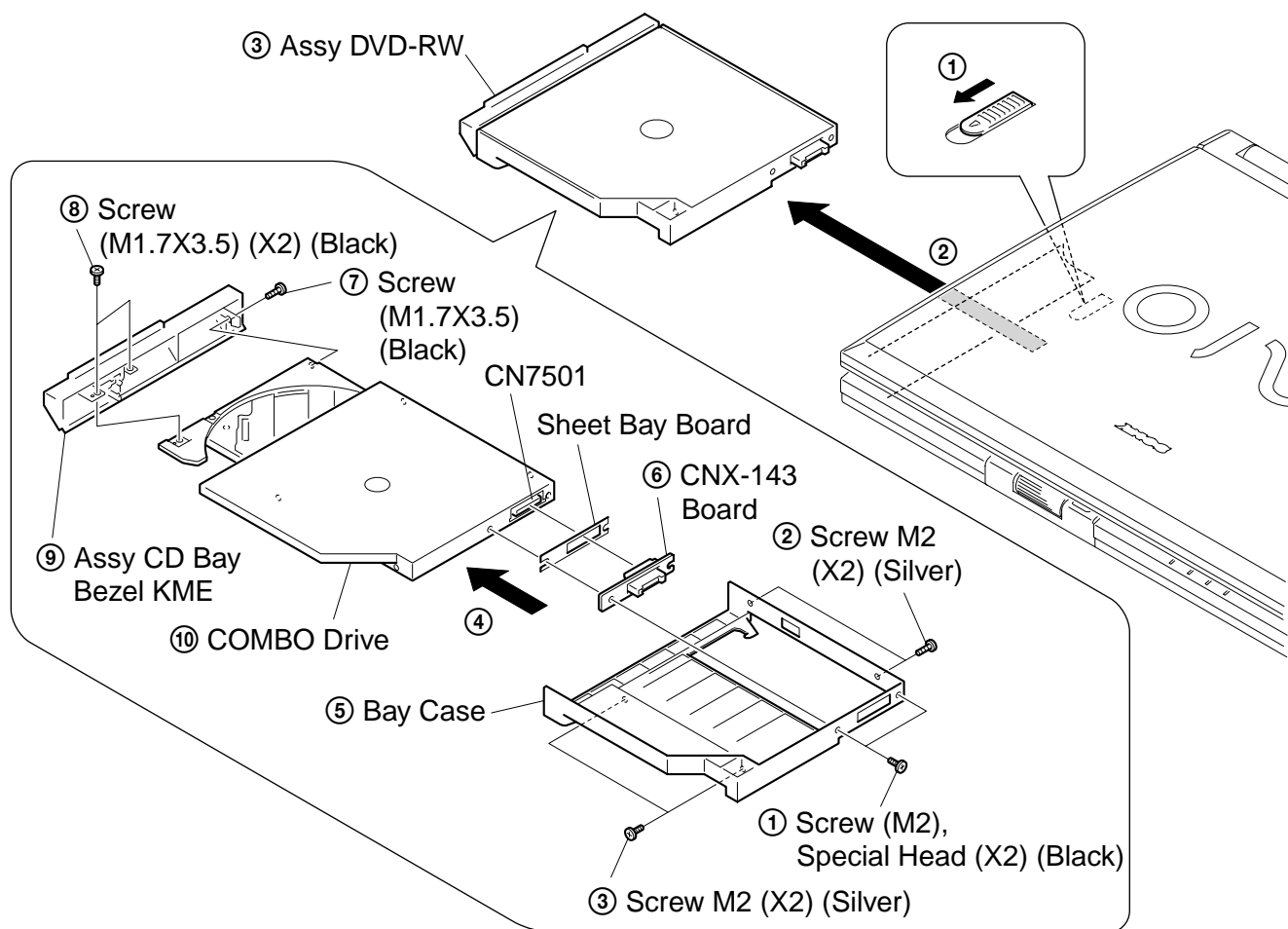
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## 1-3. Removal

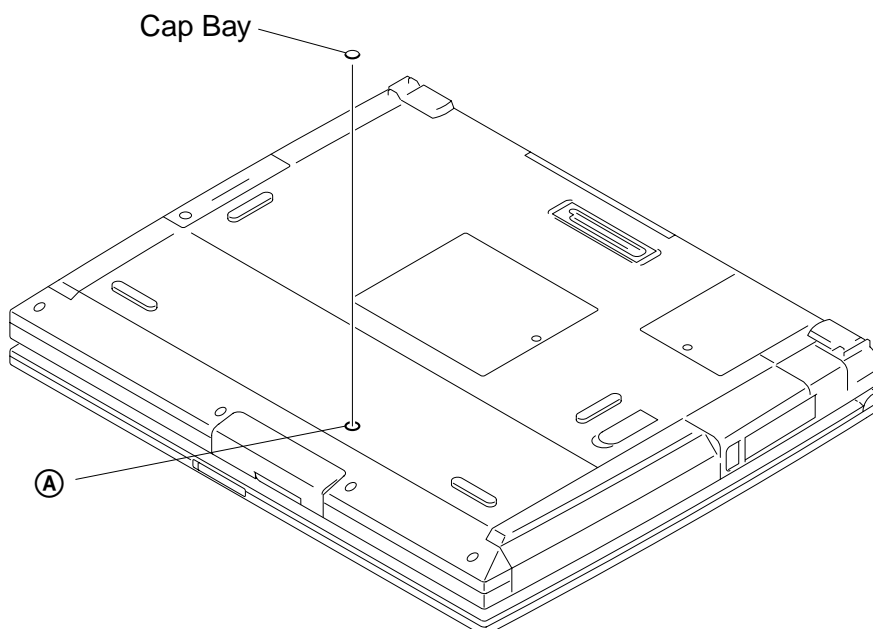
### 1. HDD, Door Battery



## 2. COMBO Drive, CNX-143 Board

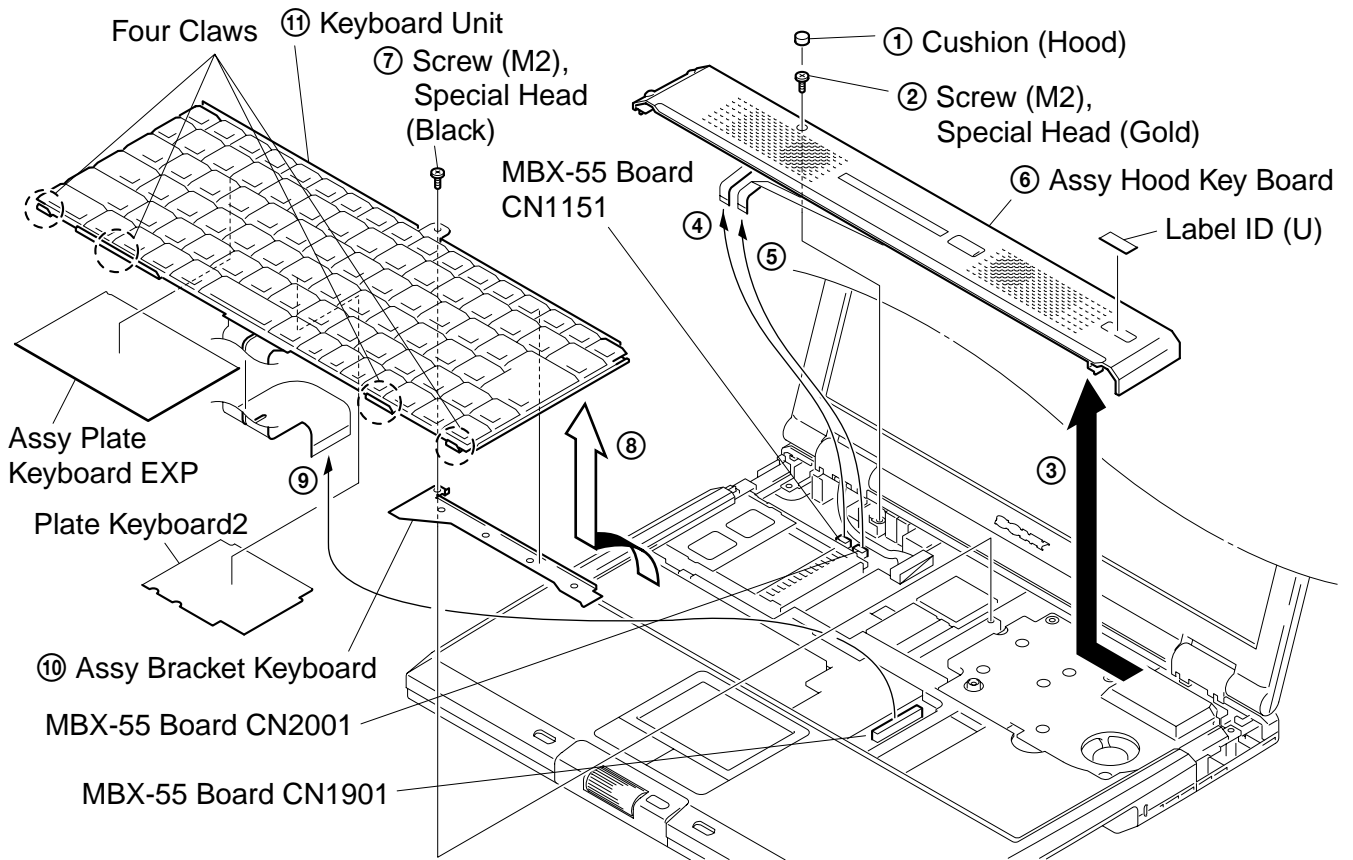


**Note :** If the DVD-RW Assy cannot be removed, there is a case that the portion (A) on the rear of the main unit is secured by screw. Remove the screw blind seal (Cap Bay) and check it.

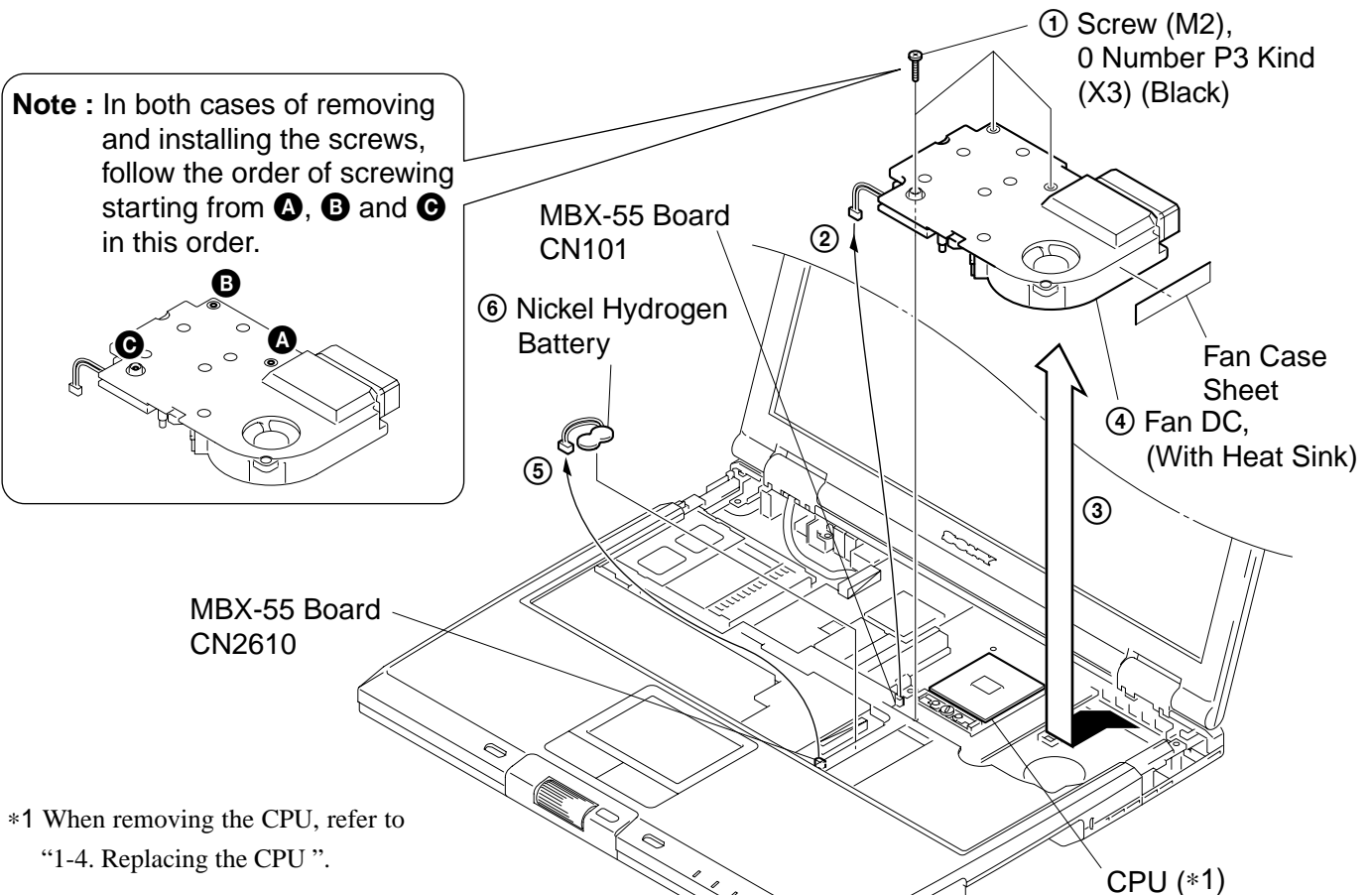


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### 3. Assy Hood Key Board, Keyboard Unit



### 4. Fan DC, Nickel Hydrogen Battery

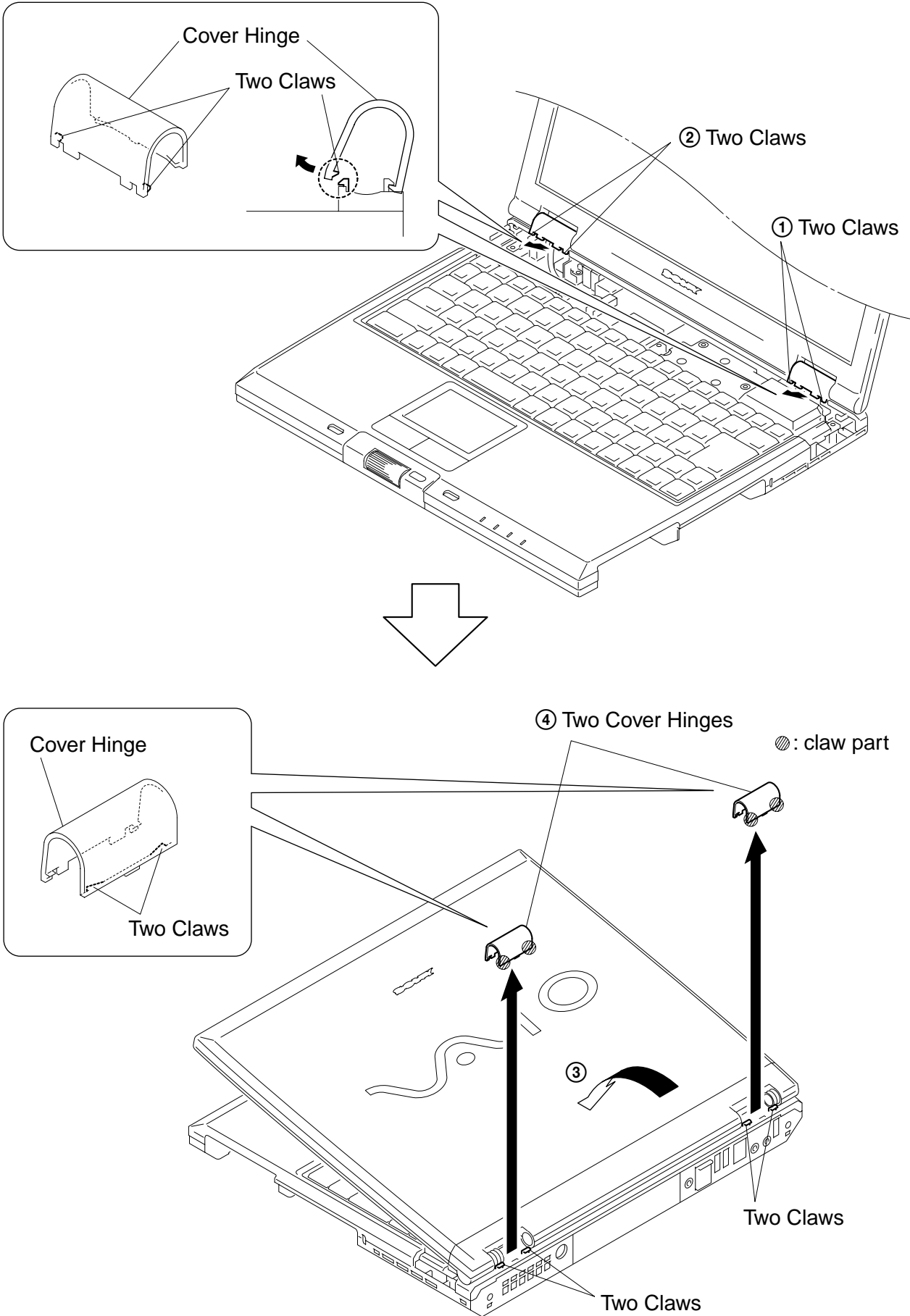


\*1 When removing the CPU, refer to "1-4. Replacing the CPU".

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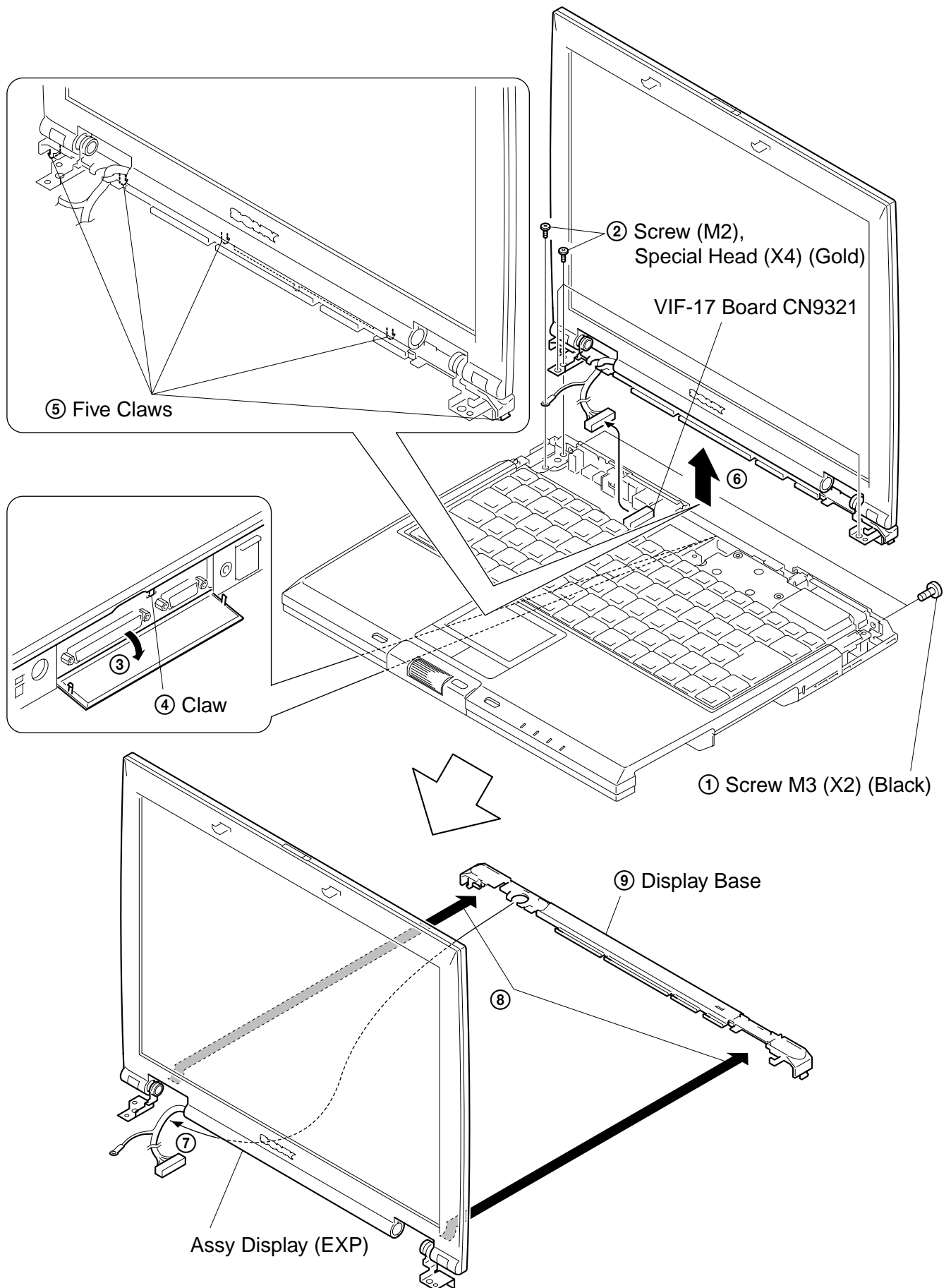


5. Cover Hinge



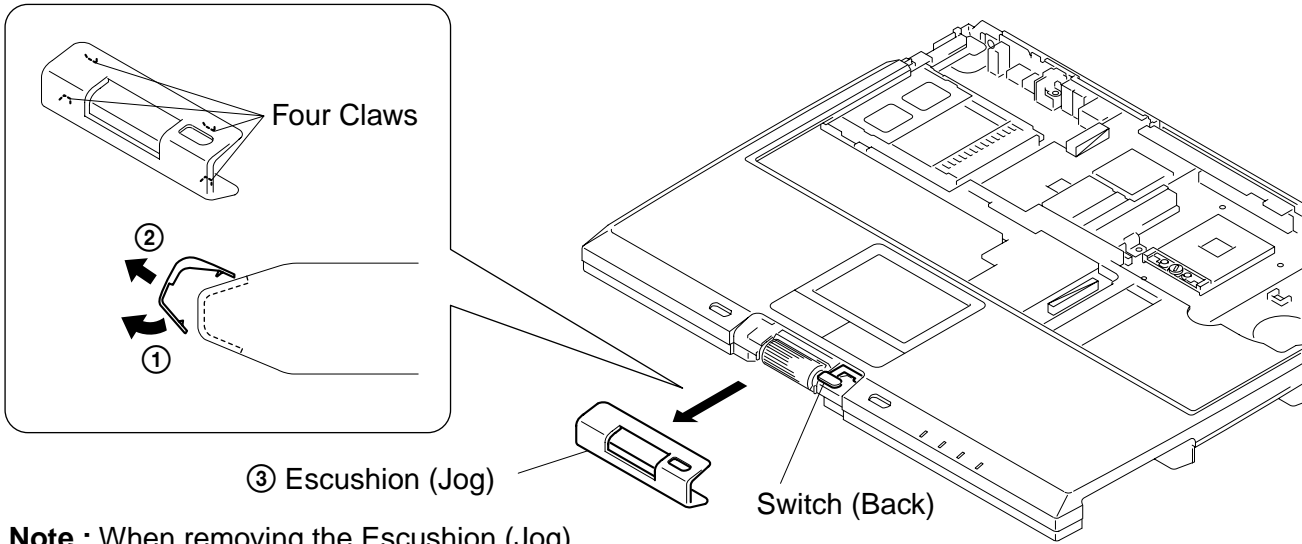
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## 6. Display Base



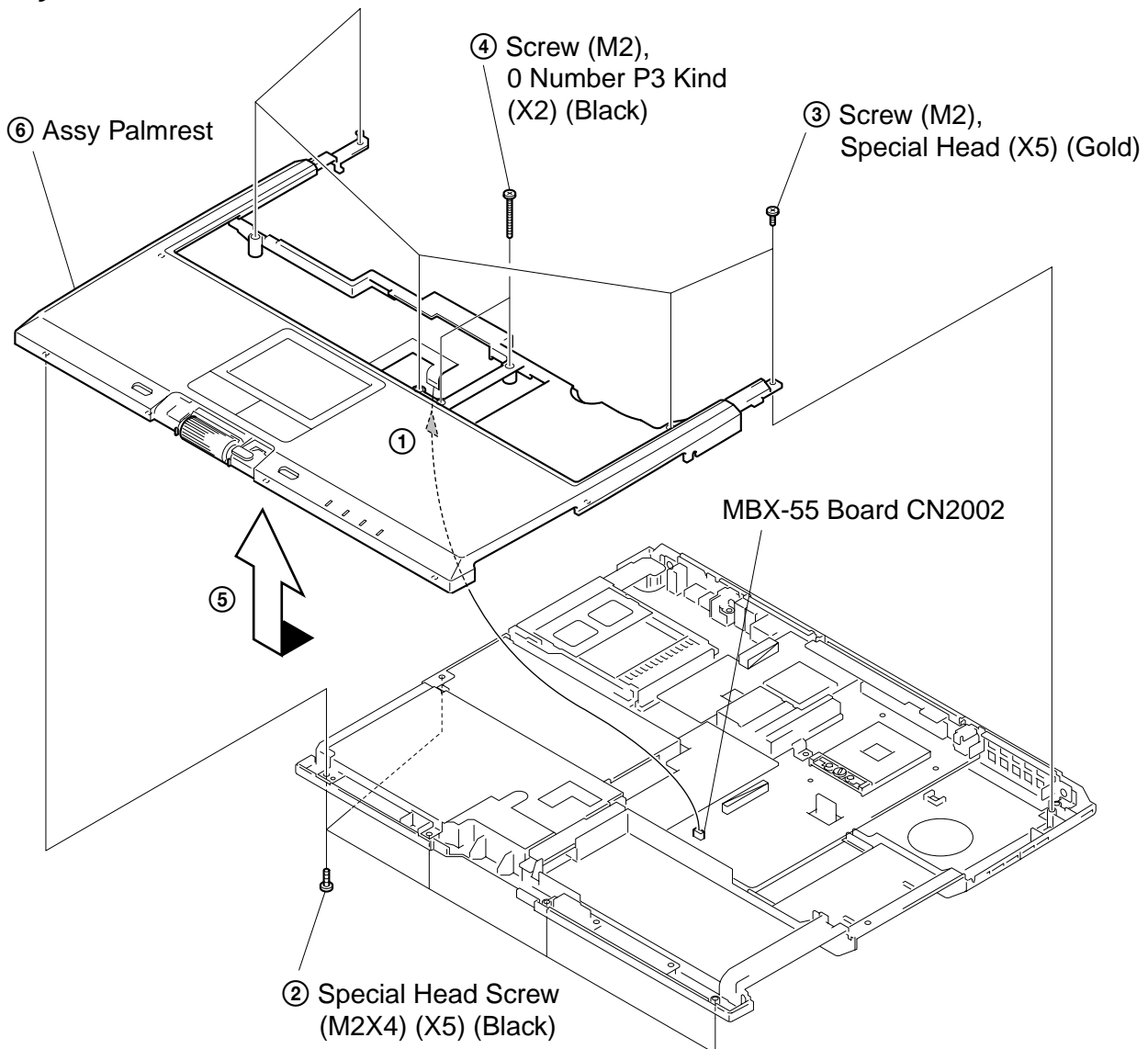
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## 7. Escushion (Jog)



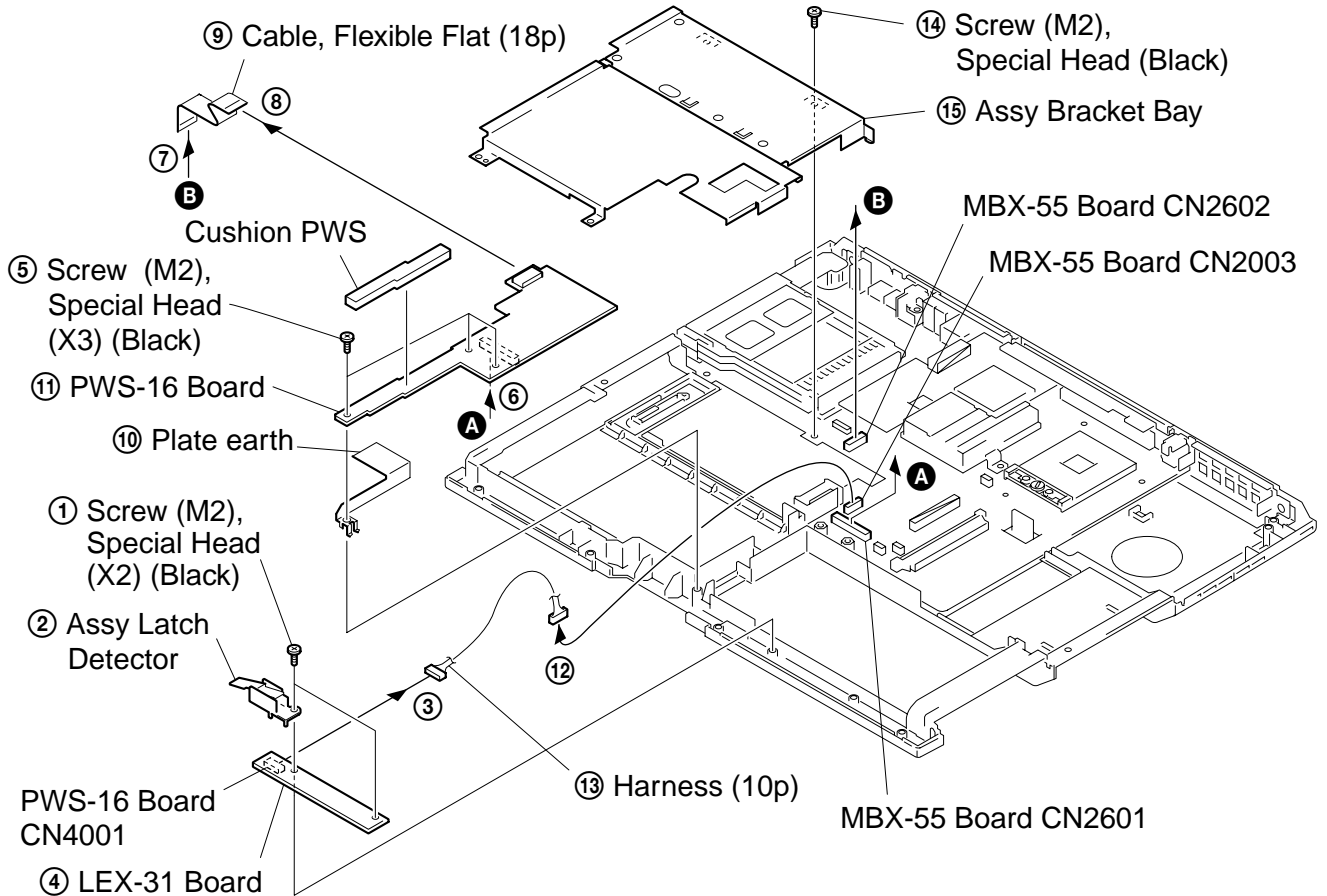
**Note :** When removing the Escushion (Jog), be careful not to damage the Switch (Back).

## 8. Assy Palmrest

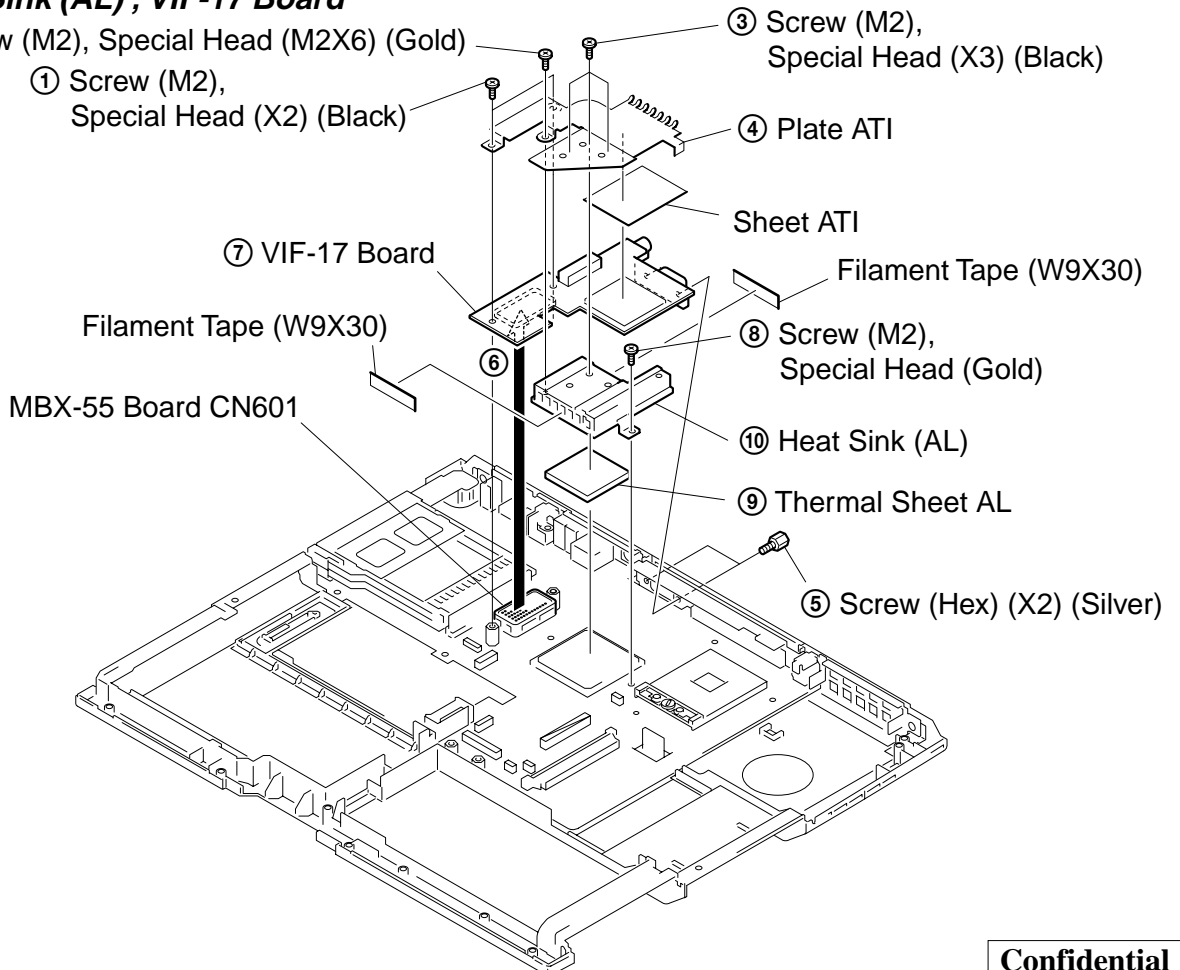


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## 9. Assy Latch Detector, LEX-31 Board, PWS-16 Board

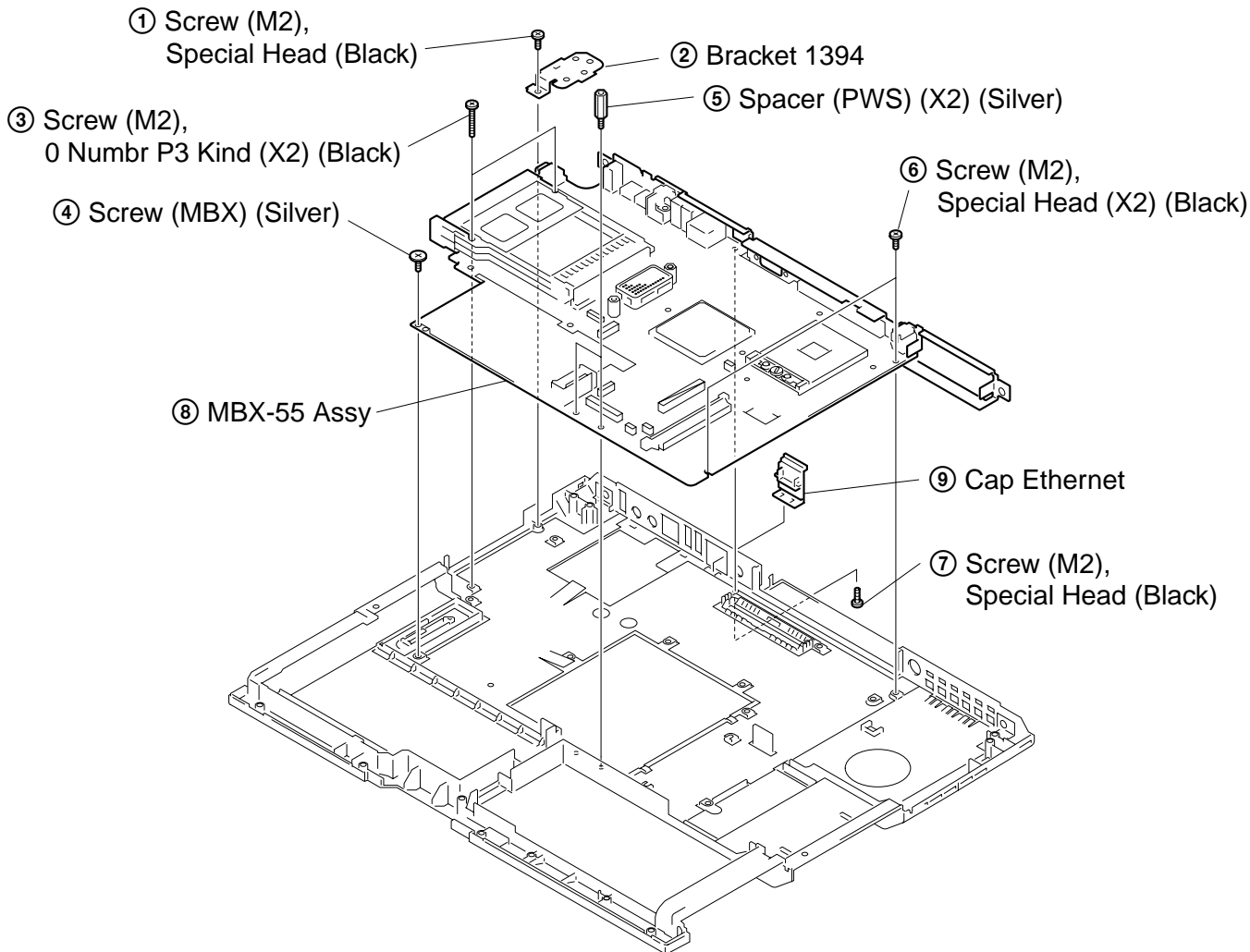


## 10. Heat Sink (AL), VIF-17 Board

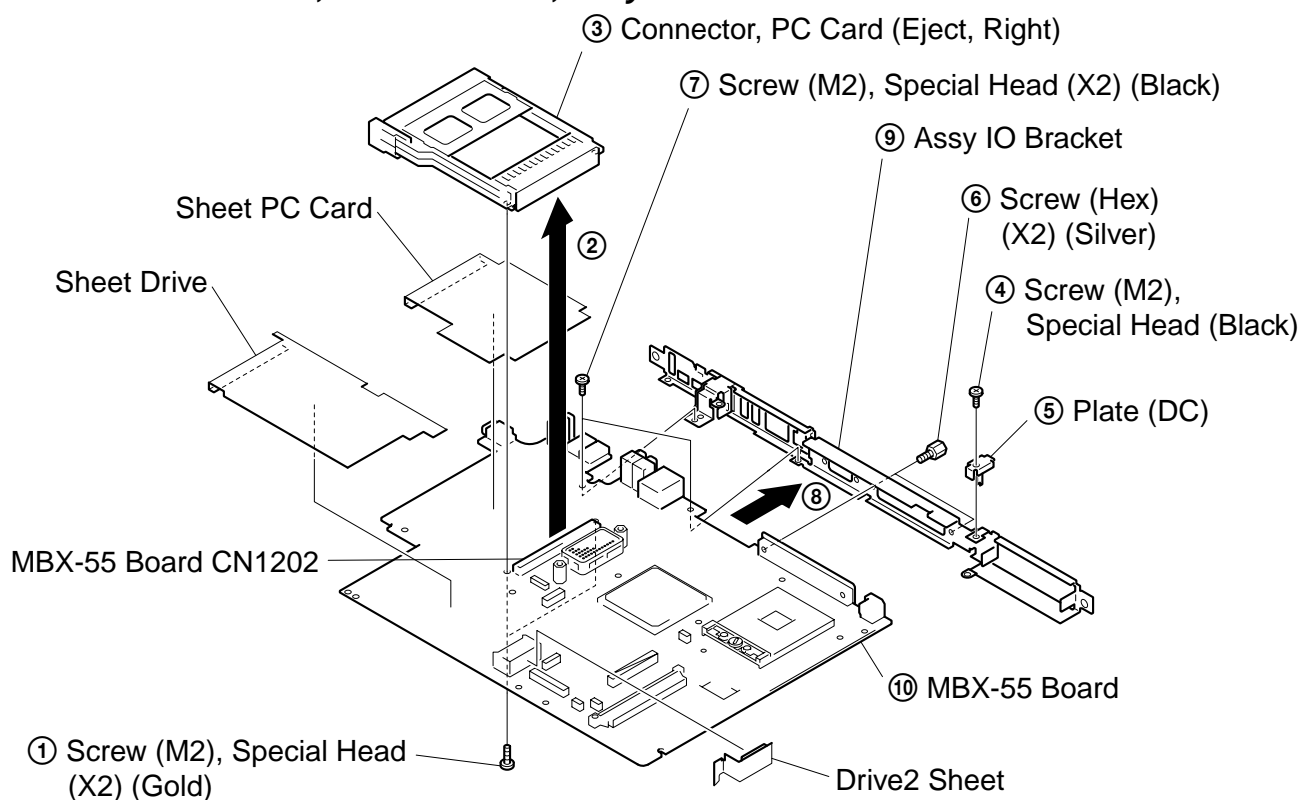


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## 11. MBX-55 Assy

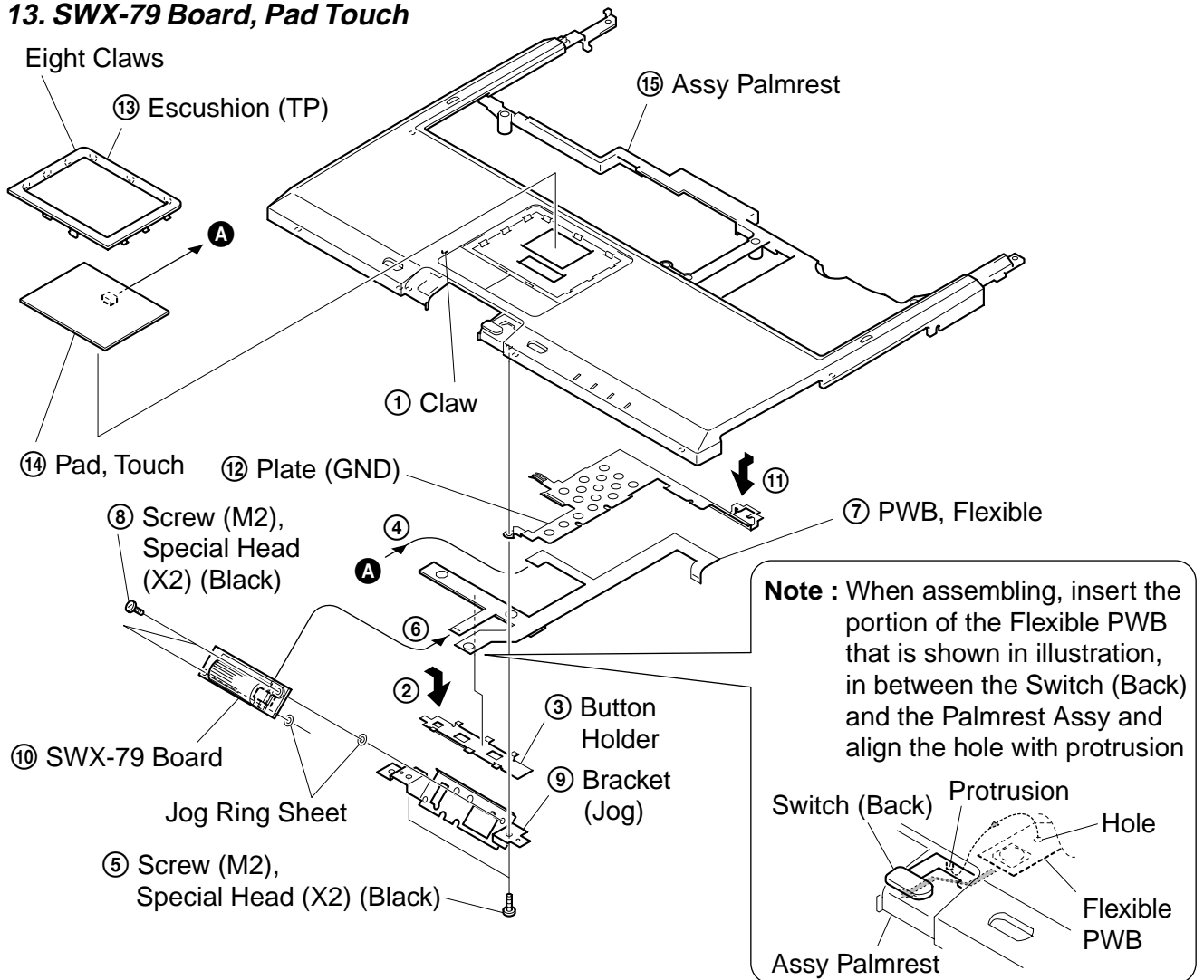


## 12. Connector PC Card, MBX-55 Board, Assy Bracket IO

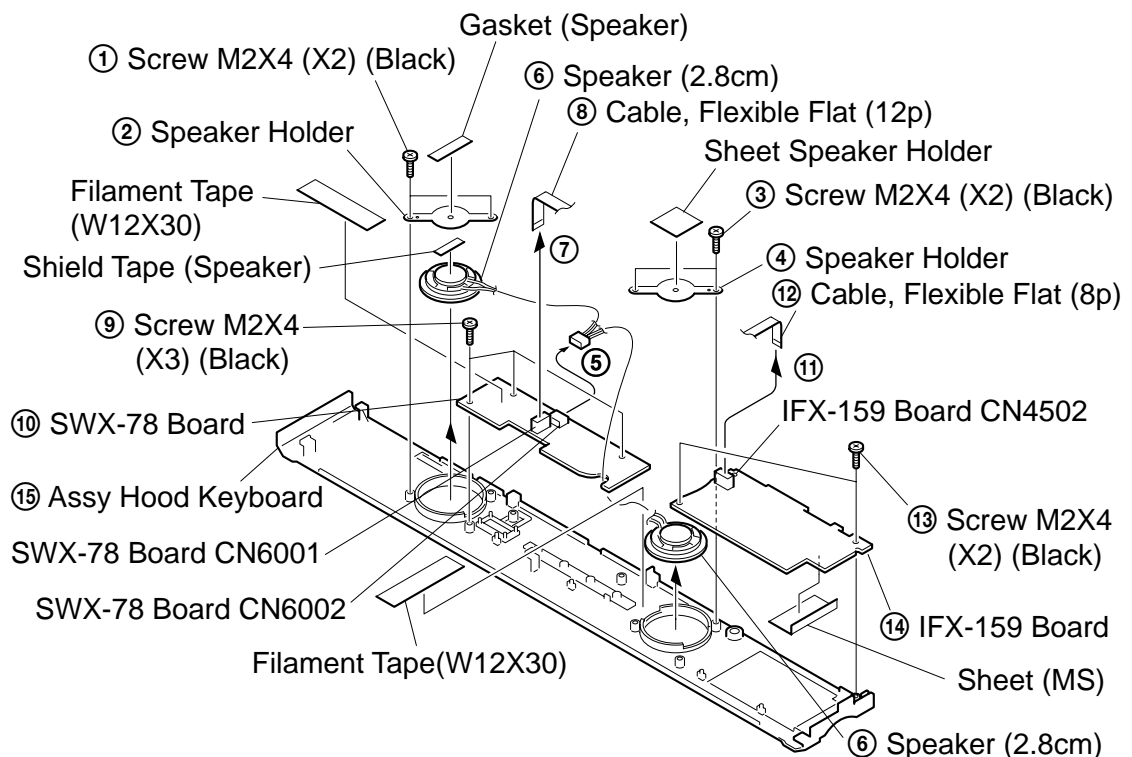


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### 13. SWX-79 Board, Pad Touch



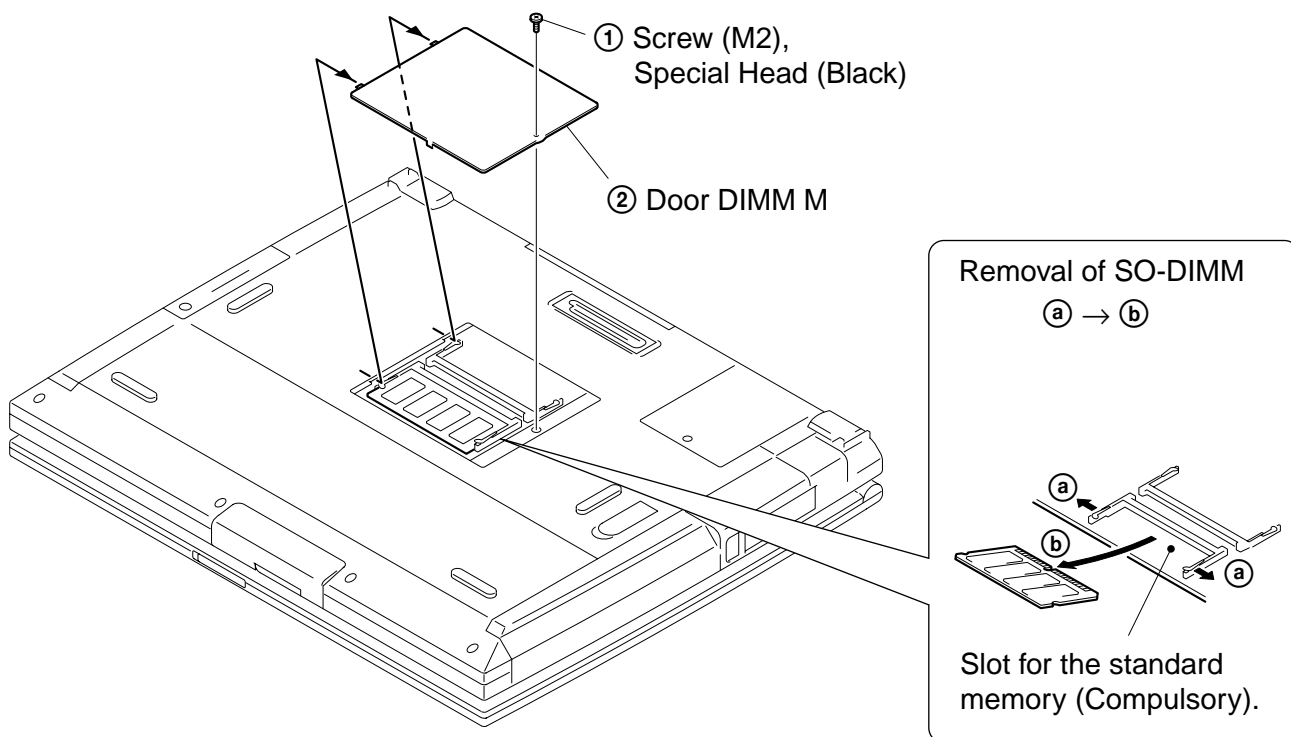
### 14. Speaker, SWX-78 Board, IFX-159 Board



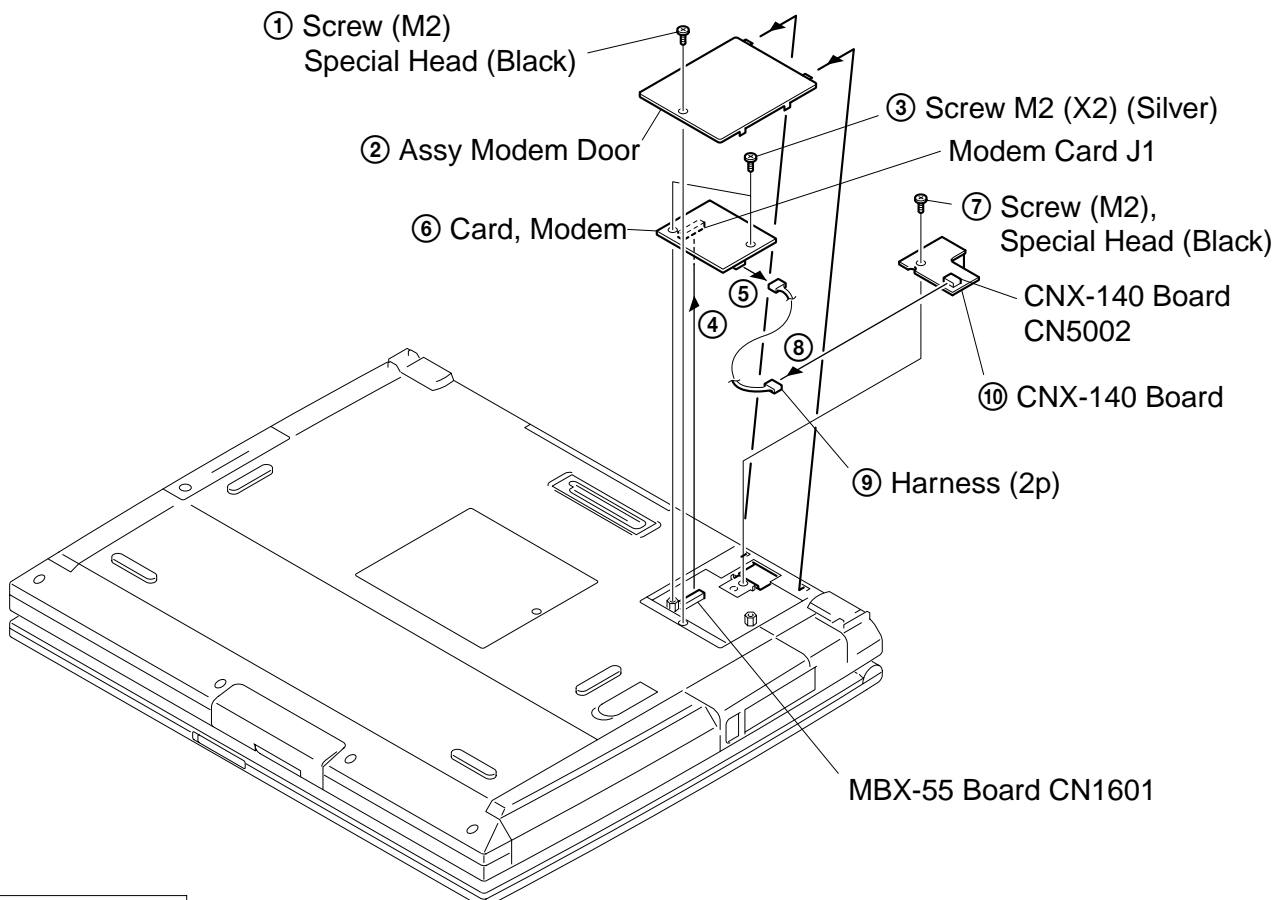
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## 15. SO-DIMM



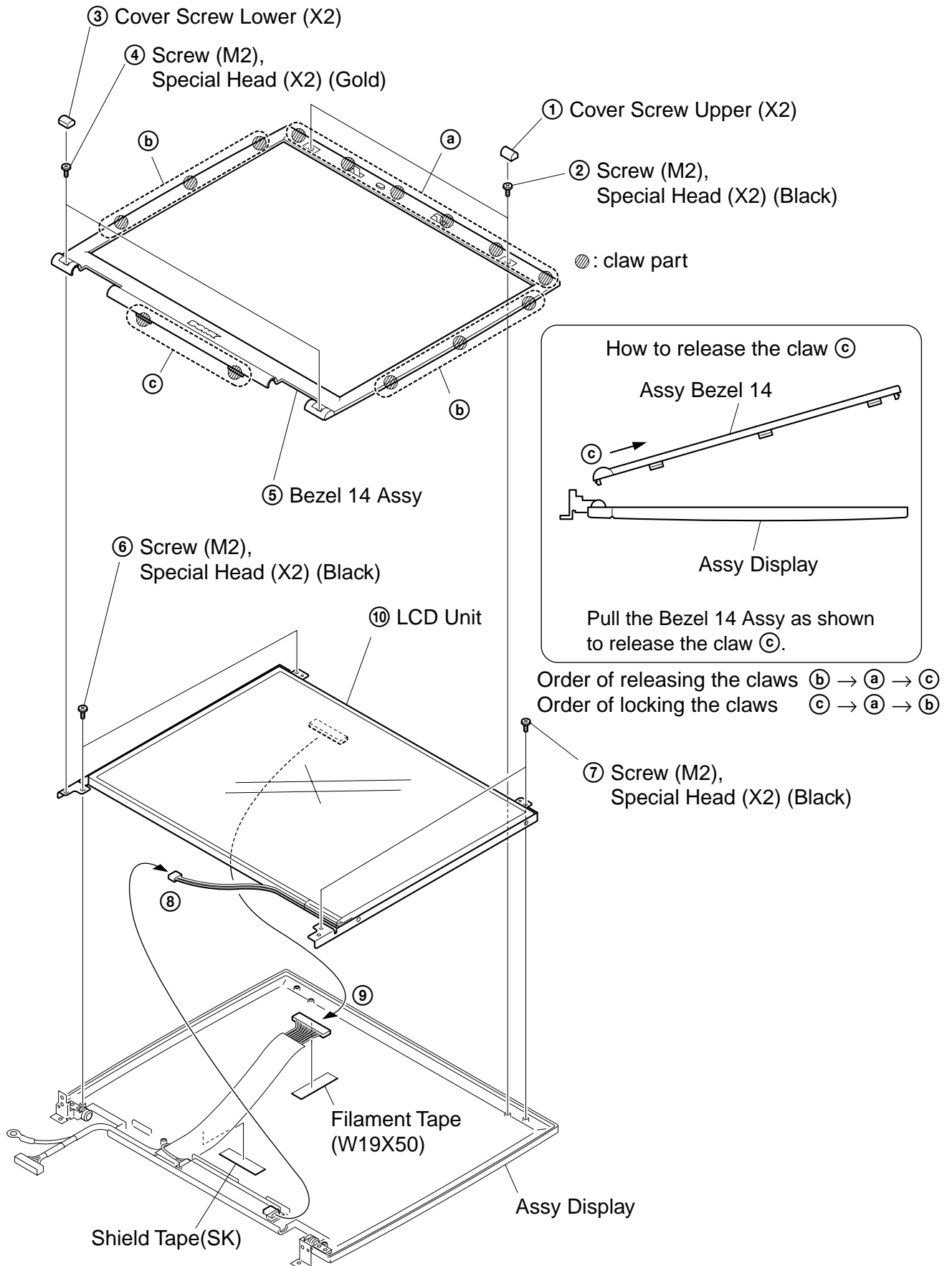
## 16. Card Modem, CNX-140 Board



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## 17. LCD Section – Made by HI –

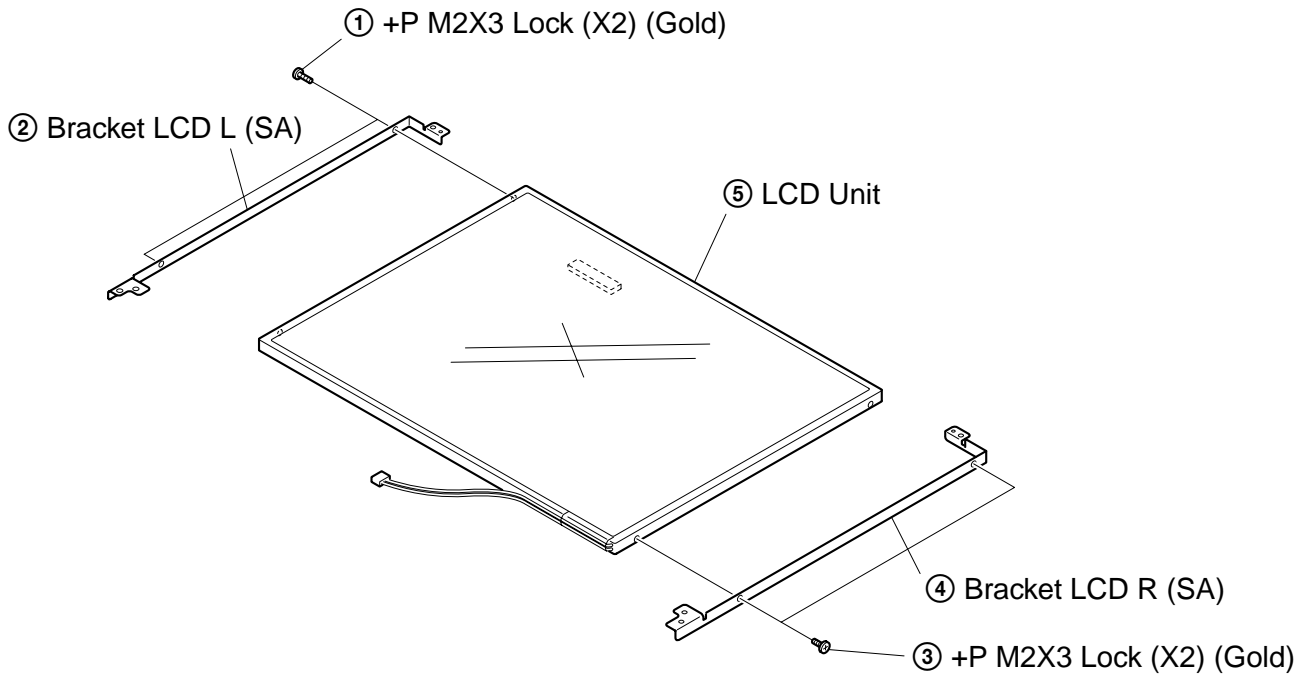
### 1. Assy Bezel 14



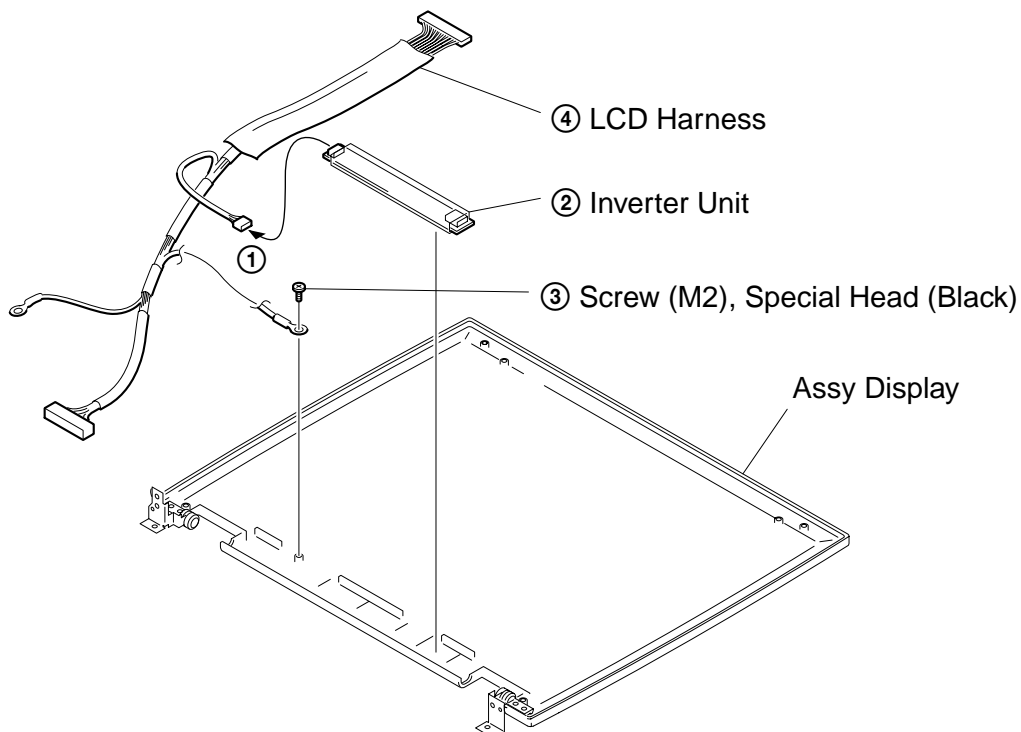
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## 2. LCD Unit, Bracket LCD L (SA), Bracket LCD R (SA)



## 3. Inverter Unit, LCD Harness, Assy Display

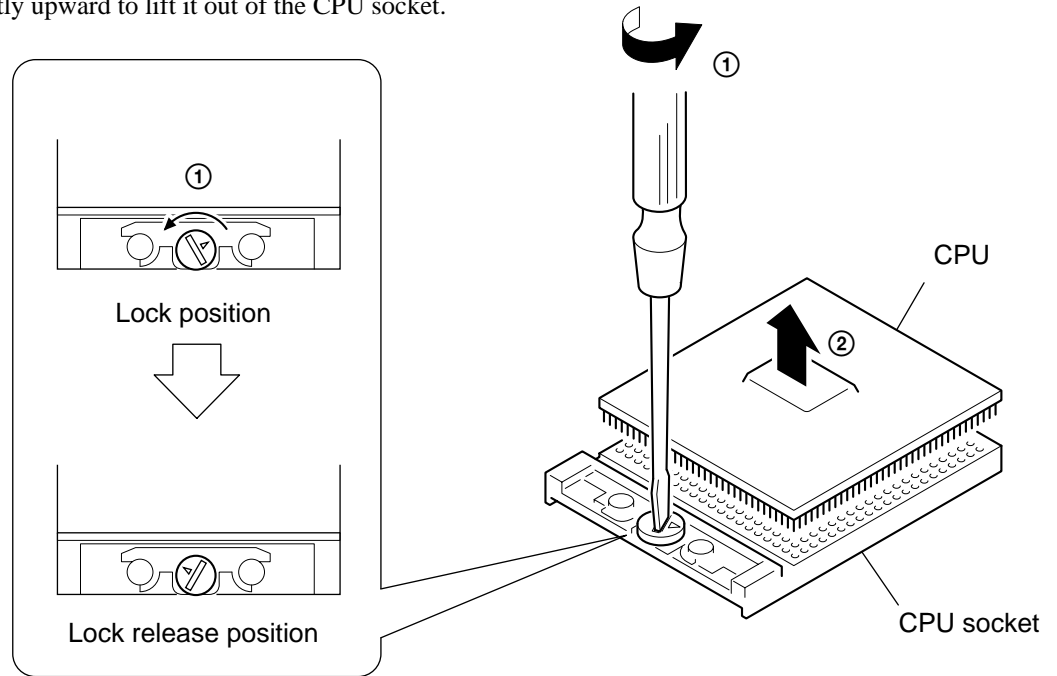


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## 1-4. Replacing the CPU

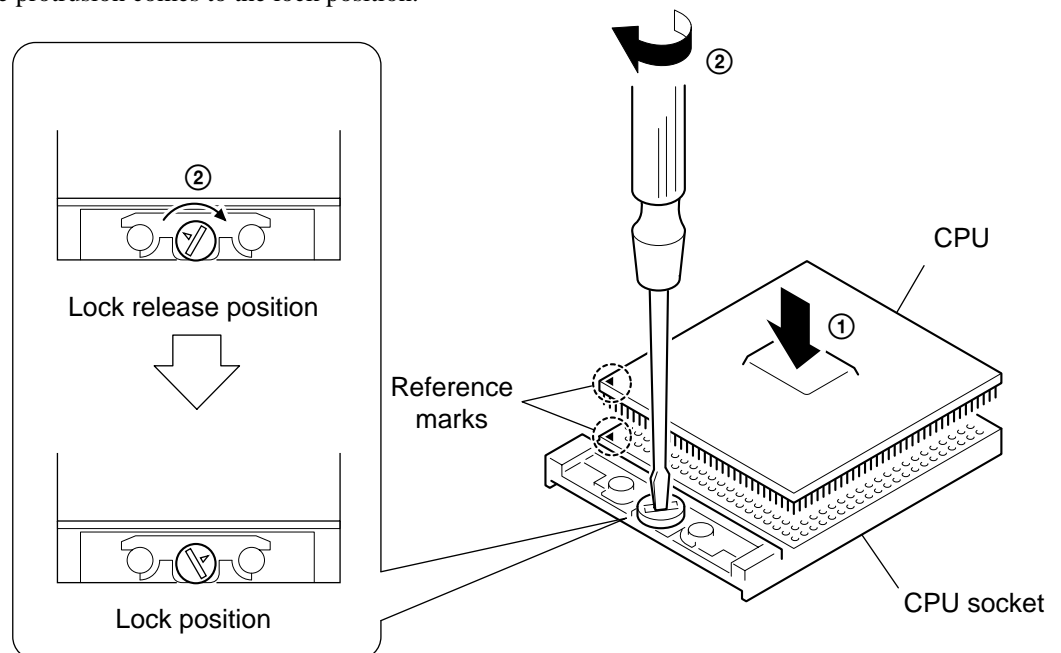
### 1. Removing the CPU

- ① Insert a flat-blade screwdriver into the notch as shown in the illustration and rotate it so that the protrusion comes to the lock release position.
- ② Pull the CPU gently upward to lift it out of the CPU socket.



### 2. Installing the CPU

- ① Align the triangle reference mark of the CPU with that of the CPU socket and insert all the pins of the CPU to the corresponding holes of the CPU socket.
- ② Insert a flat-blade screwdriver into the notch as shown in the illustration and rotate it so that the protrusion comes to the lock position.



#### NOTE:

Rotate a flat-blade screwdriver to the lock position securely. If not, the operation of the CPU may become unstable.

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## 1-5. DIP Switch Setting of the MBX-55 Board

Set the DIP switch on the MBX-55 board (main board) to match with the LCD that is used in this computer.

MODEL	Name of LCD	Part No.	DIP switch setting																		
GR250/GR250K/ GR250P	HI	A-8058-184-A	<div><div><div><div><div></div><div></div></div><div><div></div><div></div></div><div><div></div><div></div></div><div><div></div><div></div></div><div><div></div><div></div></div><div><div></div><div></div></div><div><div></div><div></div></div><div><div></div><div></div></div></div><div><div>O</div><div>Z</div></div><div><div>1</div><div>2</div><div>3</div><div>4</div><div>5</div><div>6</div><div>7</div><div>8</div></div></div><p>The upper position where ON indication is shown is the ON position . The lower position is the OFF position.</p><table><tr><td>No.</td><td>1</td><td>2</td><td>3</td><td>4</td><td>5</td><td>6</td><td>7</td><td>8</td></tr><tr><td>ON/OFF</td><td>1</td><td>1</td><td>0</td><td>0</td><td>1</td><td>1</td><td>1</td><td>1</td></tr></table><p>0 : ON 1: OFF</p></div>	No.	1	2	3	4	5	6	7	8	ON/OFF	1	1	0	0	1	1	1	1
No.	1	2	3	4	5	6	7	8													
ON/OFF	1	1	0	0	1	1	1	1													
GR290/GR290K/ GR290P/GR390/ GR390K/GR390P	SH	A-8058-187-A	<div><div><div><div><div></div><div></div></div><div><div></div><div></div></div><div><div></div><div></div></div><div><div></div><div></div></div><div><div></div><div></div></div><div><div></div><div></div></div><div><div></div><div></div></div><div><div></div><div></div></div></div><div><div>O</div><div>Z</div></div><div><div>1</div><div>2</div><div>3</div><div>4</div><div>5</div><div>6</div><div>7</div><div>8</div></div></div><p>The upper position where ON indication is shown is the ON position . The lower position is the OFF position.</p><table><tr><td>No.</td><td>1</td><td>2</td><td>3</td><td>4</td><td>5</td><td>6</td><td>7</td><td>8</td></tr><tr><td>ON/OFF</td><td>0</td><td>1</td><td>1</td><td>0</td><td>1</td><td>1</td><td>1</td><td>1</td></tr></table><p>0 : ON 1: OFF</p></div>	No.	1	2	3	4	5	6	7	8	ON/OFF	0	1	1	0	1	1	1	1
No.	1	2	3	4	5	6	7	8													
ON/OFF	0	1	1	0	1	1	1	1													
GR270/GR270K/ GR270P/GR370/ GR370K/GR370P	LG	A-8058-188-A	<div><div><div><div><div></div><div></div></div><div><div></div><div></div></div><div><div></div><div></div></div><div><div></div><div></div></div><div><div></div><div></div></div><div><div></div><div></div></div><div><div></div><div></div></div><div><div></div><div></div></div></div><div><div>O</div><div>Z</div></div><div><div>1</div><div>2</div><div>3</div><div>4</div><div>5</div><div>6</div><div>7</div><div>8</div></div></div><p>The upper position where ON indication is shown is the ON position . The lower position is the OFF position.</p><table><tr><td>No.</td><td>1</td><td>2</td><td>3</td><td>4</td><td>5</td><td>6</td><td>7</td><td>8</td></tr><tr><td>ON/OFF</td><td>0</td><td>0</td><td>0</td><td>1</td><td>1</td><td>1</td><td>1</td><td>1</td></tr></table><p>0 : ON 1: OFF</p></div>	No.	1	2	3	4	5	6	7	8	ON/OFF	0	0	0	1	1	1	1	1
No.	1	2	3	4	5	6	7	8													
ON/OFF	0	0	0	1	1	1	1	1													
GR370/GR370K/ GR370P	NE	A-8059-572-A	<div><div><div><div><div></div><div></div></div><div><div></div><div></div></div><div><div></div><div></div></div><div><div></div><div></div></div><div><div></div><div></div></div><div><div></div><div></div></div><div><div></div><div></div></div><div><div></div><div></div></div></div><div><div>O</div><div>Z</div></div><div><div>1</div><div>2</div><div>3</div><div>4</div><div>5</div><div>6</div><div>7</div><div>8</div></div></div><p>The upper position where ON indication is shown is the ON position . The lower position is the OFF position.</p><table><tr><td>No.</td><td>1</td><td>2</td><td>3</td><td>4</td><td>5</td><td>6</td><td>7</td><td>8</td></tr><tr><td>ON/OFF</td><td>0</td><td>1</td><td>0</td><td>0</td><td>1</td><td>1</td><td>1</td><td>1</td></tr></table><p>0 : ON 1: OFF</p></div>	No.	1	2	3	4	5	6	7	8	ON/OFF	0	1	0	0	1	1	1	1
No.	1	2	3	4	5	6	7	8													
ON/OFF	0	1	0	0	1	1	1	1													

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## **CHAPTER 2.**

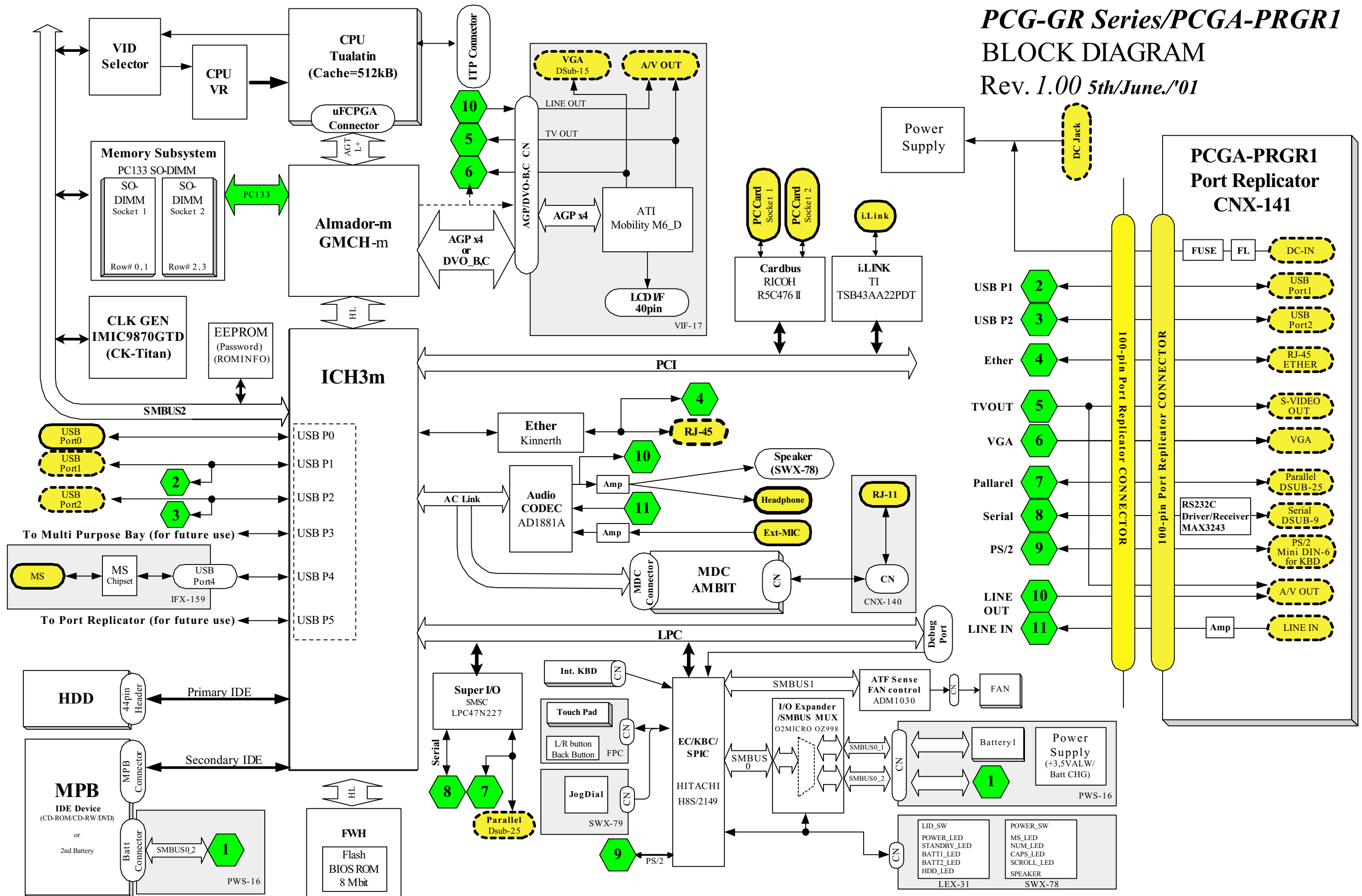
### **SELF DIAGNOSTICS**

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#### **ATTENTION**

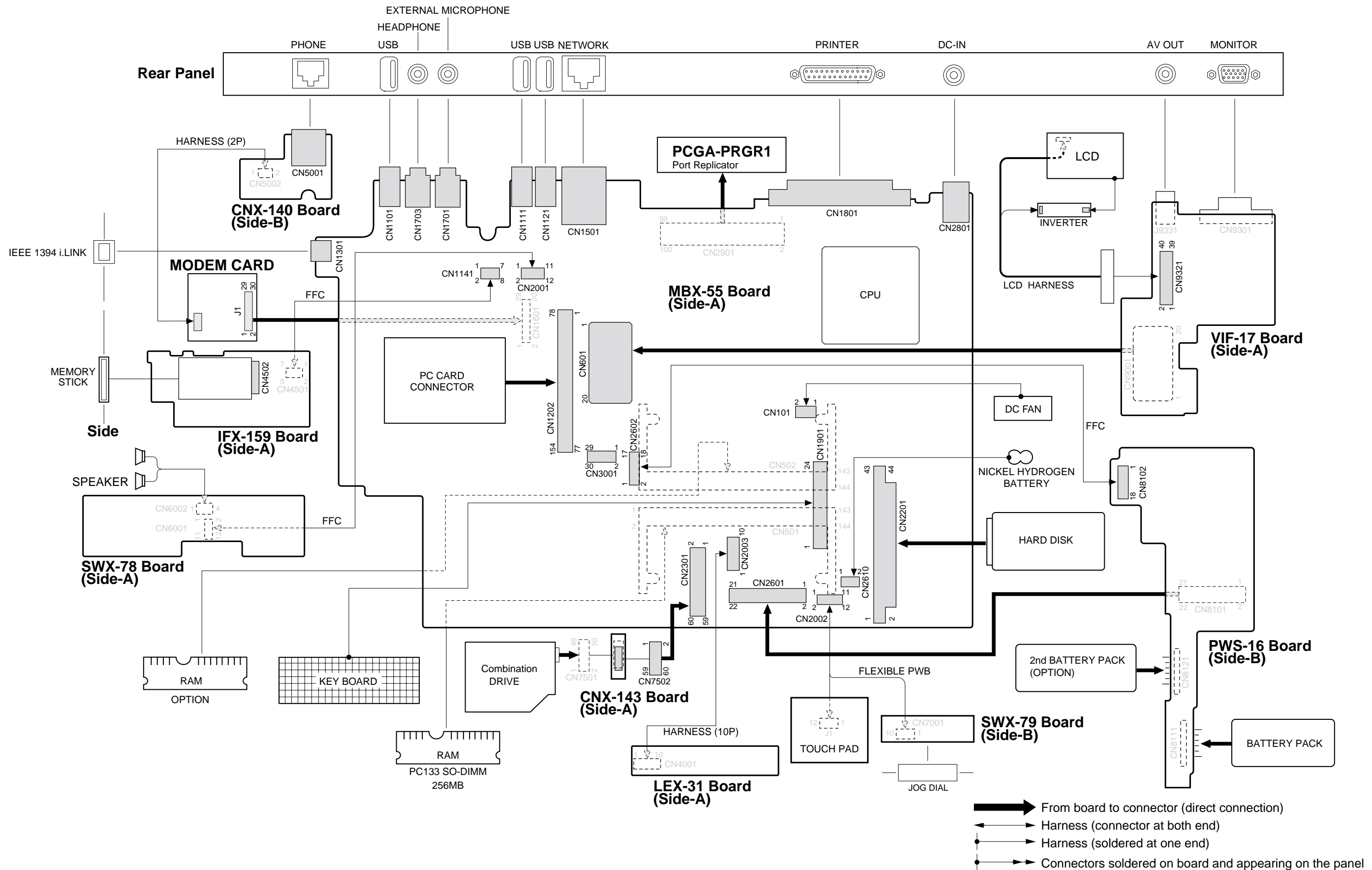
Please confirm “Self Diagnostics” method which will be informed you with distribution of “Self Diagnostics” software.

# CHAPTER 3. BLOCK DIAGRAM



# CHAPTER 4.

## FRAME HARNESS DIAGRAM



EXPLODED VIEWS AND PARTS LIST

NOTE:

- The mechanical parts with no reference number in the exploded views are not supplied.
- Items marked “ \* ” are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- When two or more parts are shown in parallel, use the part described first as the main part.

The components identified by mark  $\triangle$  or dotted line with mark  $\triangle$  are critical for safety. Replace only with part number specified.

Les composants identifiés par une marque  $\triangle$  sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.

How to use properly the repair parts.

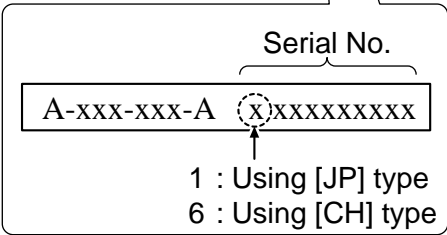
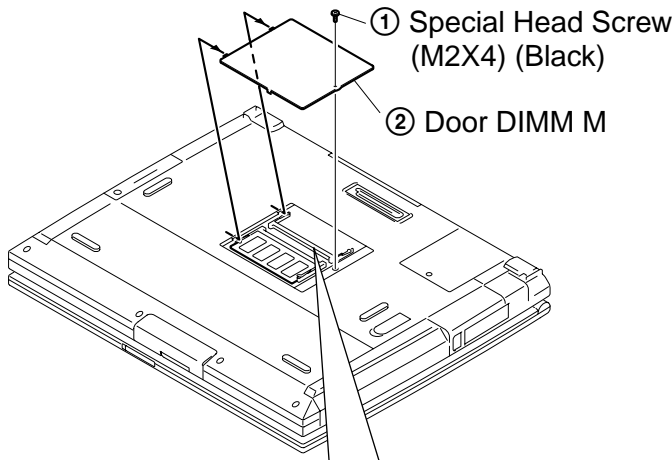
There are some parts that use the 2 types ; the [CH] parts or alternately the [JP] parts, in this series. Use the [CH] repair parts for the [CH] type product, vice versa.

The jack and connectors mounted on the board of this model can be repaired in the [JP] type only. And regarding the boards of [CH] type, the discrete parts on the boards cannot be replaced. However, some connectors can be replaced. For details, refer to “5-3.Connector Section”.

[ Applicable models ]

GR250/GR250K/GR250P Model

[ How to identify the parts ]



Identification seal is attached on the expansion memory connector.

[ Repair part description example ]

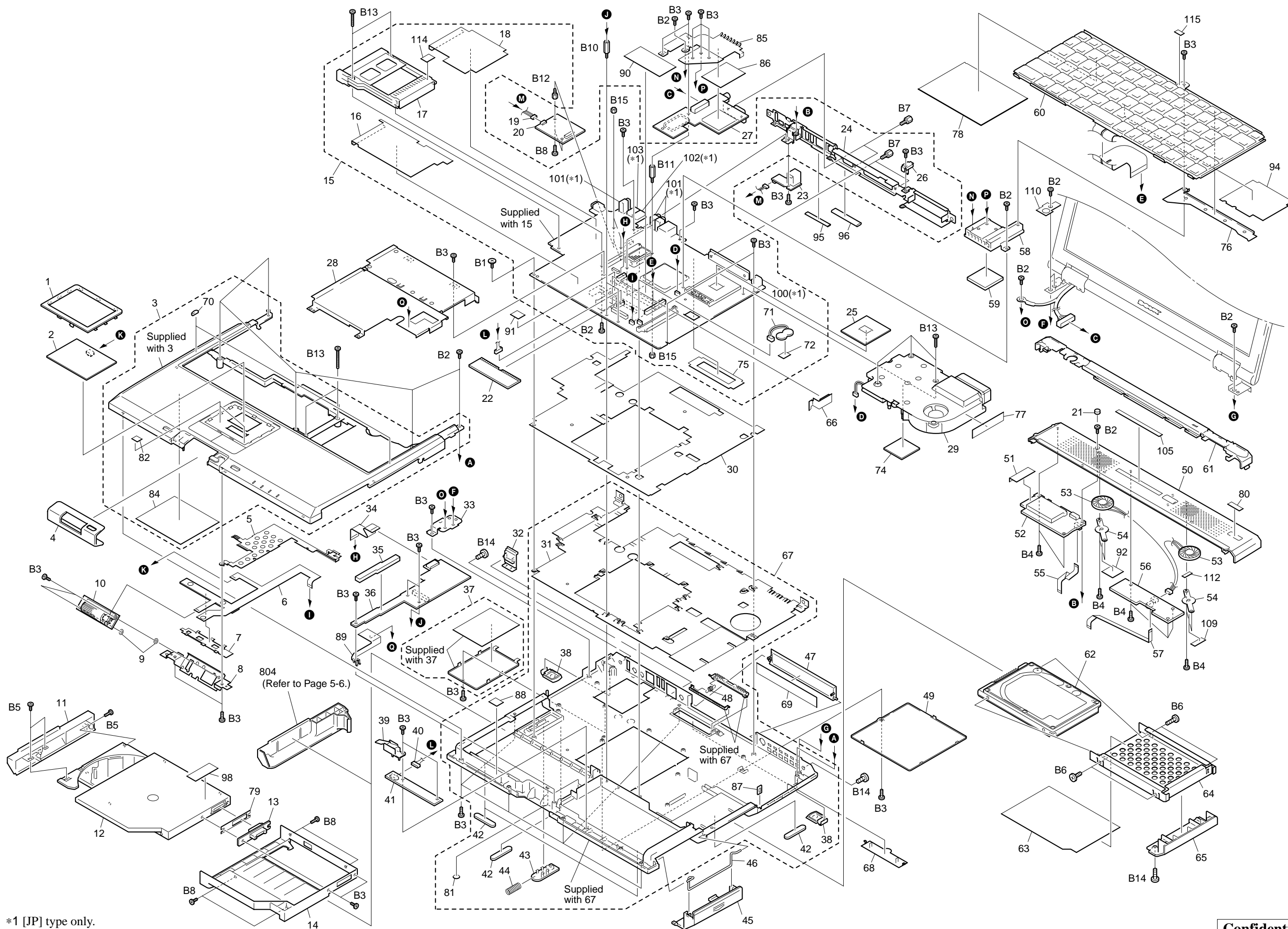
Ref.No.	Part No.	Description
999	A-8067-064-A	[CH]...MBX-55 ASSY (C) (S)
999	4-8067-063-A	[JP]...MBX-55 ASSY (S)

## 5-1. Main Section (GR250/GR250K/GR250P Model)

Ref.No.	Part No.	Description	Ref.No.	Part No.	Description
1	4-653-760-01	ESCUSHION (TP)	57	1-823-100-11	CABLE, FLEXIBLE FLAT
2	1-796-166-11	PAD, TOUCH	* 58	4-654-388-11	HEAT SINK (AL)
3	X-4623-630-4	ASSY PALMREST	59	4-655-488-01	THERMAL SHEET AL
4	4-653-746-01	ESCUSHION (JOG)	60	1-476-788-23	KEY BOARD UNIT (US)
* 5	4-653-796-11	PLATE GND	61	4-653-766-02	DISPLAY BASE
6	1-761-425-11	PWB, FLEXIBLE	62	A-8025-175-A	ASSY HDD 20GB (I,15) (S)
* 7	4-653-795-11	BUTTON HOLDER	63	4-653-801-02	SHEET HDD
* 8	4-653-756-12	BRACKET (JOG)	* 64	4-653-799-02	BRACKET HDD
9	4-657-720-01	JOG RINGSHEET	65	4-653-800-03	DOOR HDD
10	A-8067-067-A	[CH]...SWX-79 ASSY (C) (S)	66	4-655-681-03	SHEET DRIVE2
10	A-8066-988-A	[JP]...COMPLETE PWB SWX-79	67	X-4623-627-3	ASSY BOTTOM
11	X-4623-764-1	ASSY CD BAY BEZEL KME	68	4-654-379-02	COVER PORT
12	1-796-072-21	COMBO DRIVE (UJDA710)	69	4-654-523-01	LABEL IO
13	A-8025-707-A	[CH]...BOARD ASSY 143 (C)	70	4-654-440-12	CUSHION (PALM)
13	A-8066-997-A	[JP]...COMPLETE PWB CNX-143	71	1-756-038-11	BATTERY, NICKEL HYDROGEN
14	4-653-767-02	BAY CASE	72	4-642-711-01	SHEET (BATTERY), ADHESIVE
15	A-8067-064-A	[CH]...MBX-55 ASSY (C) (S)	74	4-654-350-01	SHEET (CPU), THERMAL
15	A-8067-063-A	[JP]...MBX-55 ASSY (S)	75	4-654-953-01	SHEET PORT
16	4-654-621-01	SHEET DRIVE	76	X-4624-045-1	ASSY BRACKET KEYBOARD
17	1-815-594-11	CONNECTOR, PC CARD (EJECT,RIGHT)	77	4-655-961-02	SHEET FAN CASE
18	4-655-960-01	SHEET PC CARD	78	X-4624-044-1	ASSY PLATE KEYBOARD
19	1-960-827-31	HARNESS (2 PIN)	79	4-654-837-01	SHEET BAY BOARD
20	1-761-380-23	CARD, MODEM	80	4-658-445-71	(GR250P)...LABEL (ID) (U)
21	4-654-439-01	CUSHION (HOOD)	80	4-658-445-81	(GR250K)...LABEL (ID) (U)
22	6-700-679-01	IC HYM7V32M636AT6-H (PC-133 256MB)	80	4-658-445-91	(GR250)...LABEL ID (U)
23	A-8067-065-A	[CH]...CNX-140 ASSY (C) (S)	81	4-654-380-11	CAP BAY
23	A-8067-000-A	[JP]...COMPLETE PWB CNX-140	82	4-657-284-01	ADHESIVE TAPE (PALM)
* 24	X-4623-760-1	[CH]...ASSY BRACKET IO	84	4-656-070-01	PLATE (PARM)
* 24	X-4623-881-3	[JP]...ASSY BRACKET IO	85	4-656-207-01	PLATE ATI
25	6-700-583-01	IC RH80530GZ001512 (PentiumIII 1000MHz)	86	4-656-220-01	SHEET ATI
* 26	4-654-119-11	PLATE (DC)	87	4-653-792-11	BRACKET LOCK
27	A-8067-069-A	[CH]...VIF-17 ASSY (C) (S)	88	4-656-042-02	BLIND SHEET
27	A-8067-001-A	[JP]...COMPLETE PWB VIF-17A	89	4-656-960-01	PLATE EARTH
28	X-4623-884-1	ASSY BRACKET BAY	90	4-656-906-02	SHEET AL
* 29	1-763-715-11	FAN, DC (WITH HEAT SINK)	91	4-656-925-02	SHEET R
30	4-653-770-02	INSULATOR HEATSINK BOTTOM	92	4-657-577-01	SHEET SPEAKERHOLDER
* 31	4-653-727-13	HEATSINK BOTTOM	94	4-657-784-02	PLATE KEYBOARD2
32	4-653-761-11	CAP ETHERNET	95	4-657-654-01	GASKET USB
* 33	4-654-285-11	BRACKET 1394	96	4-657-655-01	GASKET VGA
34	1-823-101-11	CABLE, FLEXIBLE FLAT	98	4-657-855-01	LABEL COMBO DRIVE
35	4-654-952-01	CUSHION PWS	100	1-779-745-41	[JP]...JACK, DC
36	A-8067-070-A	[CH]...PWS-16 ASSY (C) (S)	101	1-785-842-11	[JP]...CONNECTOR, USB (VERTICAL TYPE)
36	A-8066-995-A	[JP]...COMPLETE PWB PWS-16	102	1-793-162-11	[JP]...JACK, SMALL TYPE
37	X-4623-631-1	ASSY DOOR MODEM	103	1-695-514-21	[JP]...JACK (SMALL TYPE) 1P
38	4-653-733-02	FOOT REAR	105	4-654-442-01	SHEET, ICON
39	X-4623-779-1	ASSY LATCH DETECTOR	109	4-658-959-01	GASKET (SPEAKER)
40	1-961-255-11	HARNESS (10P)	110	4-659-198-01	HINGE GND
41	A-8067-068-A	[CH]...LEX-31 ASSY (C) (S)	112	4-659-845-01	SHIELD TAPE (SPEAKER)
41	A-8066-990-A	[JP]...COMPLETE PWB LEX-31	B1	4-654-387-01	SCREW (MBX)
42	4-653-718-11	FOOT FRONT	B2	4-641-726-41	SCREW (M2), SPECIAL HEAD
43	4-653-731-02	LATCH BAY	B3	4-641-726-11	SCREW (M2), SPECIAL HEAD
44	4-653-745-01	SPRING BAY	B4	4-639-112-01	SCREW M2X4
45	4-653-793-03	DOOR BATTERY	B5	4-645-177-01	SCREW (M1.7X3.5)
46	4-653-794-01	DOOR BATTERY SPRING	B6	4-635-301-01	SCREW M3X4
47	4-653-726-02	DOOR IO	B7	4-635-966-01	SCREW (HEX)
48	4-653-728-01	SPRING DOOR PORT	B8	4-656-703-01	SCREW M2
49	4-659-165-01	DOOR DIMM M	B10	4-654-386-01	SPACER (PWS)
50	X-4623-629-2	ASSY HOOD KEYBOARD	B11	4-654-385-01	SPACER (VIF)
51	4-654-606-01	SHEET (MS)	B12	4-651-989-01	SPACER (MBX)
52	A-8067-005-A	COMPLETE PWB IFX-159	B13	4-644-899-01	SCREW (M2), 0 NUMBER P3 KIND
53	1-529-878-21	SPEAKER (2.8CM)	B14	4-654-811-01	SCREW M3
54	4-653-753-12	SPEAKER HOLDER	B15	7-622-205-05	NUT M2 TYPE2
55	1-823-099-11	CABLE, FLEXIBLE FLAT			
56	A-8067-066-A	[CH]...SWX-78 ASSY (C) (S)			
56	A-8066-986-A	[JP]...COMPLETE PWB SWX-78			

**Confidential**



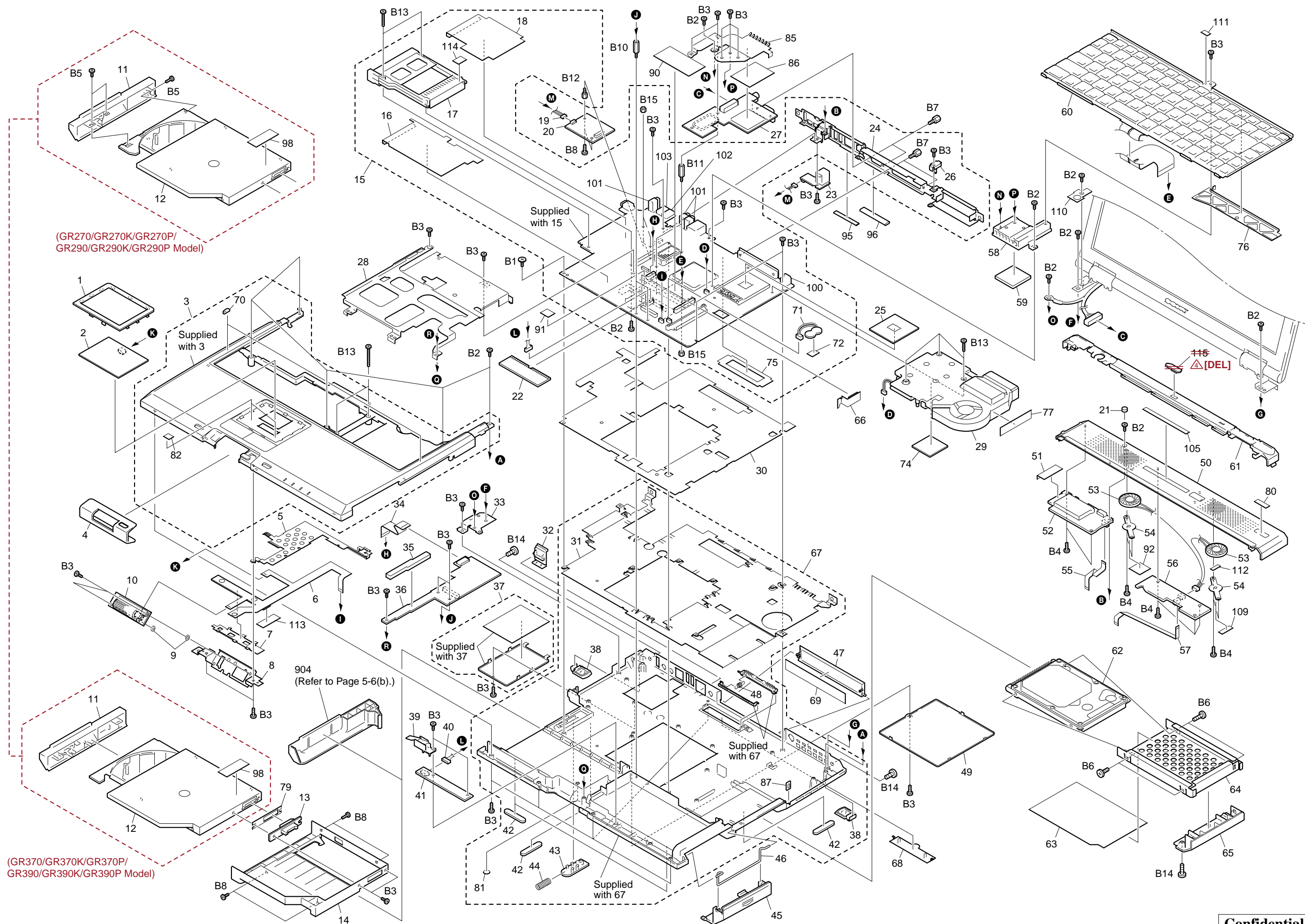


\*1 [JP] type only.

5-1-1. Main Section

(GR270/GR270K/GR270P/GR290/GR290K/GR290P/GR370/GR370K/GR370P/GR390/GR390K/GR390P Model)

Ref.No.	Part No.	Description	Ref.No.	Part No.	Description	Ref.No.	Part No.	Description	Ref.No.	Part No.	Description
1	4-653-760-01	ESCUSHION (TP)	47	4-653-726-02	DOOR IO	100	1-779-745-41	JACK, DC	B1	4-654-387-01	SCREW (MBX)
2	1-796-166-11	PAD, TOUCH	48	4-653-728-01	SPRING DOOR PORT	101	1-785-842-11	CONNECTOR, USB (VERTICAL TYPE)	B2	4-641-726-41	SCREW (M2), SPECIAL HEAD
3	X-4624-033-2	ASSY PALMREST 15	49	4-659-165-01	DOOR DIMM M	102	1-793-162-11	JACK, SMALL TYPE	B3	4-641-726-11	SCREW (M2), SPECIAL HEAD
4	4-657-209-01	ESCUSHION (JOG) 15	50	X-4624-034-2	ASSY HOOD KEYBORD 15	103	1-695-514-21	JACK (SMALL TYPE) 1P	B4	4-639-112-01	SCREW M2X4
5	4-657-221-02	PLATE GND 15	51	4-654-606-01	SHEET (MS)	105	4-654-442-11	SHEET, ICON	B5	4-645-177-01	SCREW (M1.7X3.5)
6	1-761-425-21	PWB, FLEXIBLE	52	A-8067-005-A	COMPLETE PWB IFX-159	109	4-658-959-01	GASKET (SPEAKER)	B6	4-635-301-01	SCREW M3X4
* 7	4-653-795-11	BUTTON HOLDER	53	1-529-878-21	SPEAKER (2.8CM)	110	4-659-198-01	HINGE GND	B7	4-635-966-01	SCREW (HEX)
* 8	4-657-220-01	BRACKET (JOG) 15	54	4-653-753-12	SPEAKER HOLDER	111	4-659-393-01	GASKET (KEYBOARD15)	B8	4-656-703-01	SCREW M2
9	4-657-720-01	JOG RINGSHEET	55	1-823-099-11	CABLE, FLEXIBLE FLAT	112	4-659-845-01	SHIELD TAPE (SPEAKER)	B10	4-654-386-01	SPACER (PWS)
10	A-8066-988-A	COMPLETE PWB SWX-79	56	A-8066-986-A	COMPLETE PWB SWX-78	113	4-659-344-01	SHIELD TAPE (PAD)	B11	4-654-385-01	SPACER (VIF)
11	X-4624-170-1	(GR370/GR370K/GR370P/GR390/GR390K/GR390P)...ASSY BEZEL BAY (HI)	57	1-823-100-11	CABLE, FLEXIBLE FLAT	114	4-658-961-01	SHEET (KEYBOARD15)	B12	4-651-989-01	SPACER (MBX)
11	X-4623-764-1	(GR270/GR270K/GR270P/GR290/GR290K/GR290P)...ASSY CDBAY BEZEL KME	58	4-654-388-11	HEAT SINK (AL)	<del>4 [DEL] 115</del>	<del>4-659-686-01</del>	<del>(GR370/GR370K/GR370P/GR390/GR390K/GR390P)...CUSHION (D/B)</del>	B13	4-644-899-01	SCREW (M2), 0 NUMBER P3 KIND
12	1-796-283-11	(GR370/GR370K/GR370P/GR390/GR390K/GR390P)...COMBO DRIVE (GCC-4080N)	59	4-655-488-01	THERMAL SHEET AL				B14	4-654-811-01	SCREW M3
12	1-796-072-21	(GR270/GR270K/GR270P/GR290/GR290K/GR290P)...COMBO DRIVE (UJDA710)	60	1-477-006-21	KEY BOARD UNIT (US)				B15	7-622-205-05	NUT M2 TYPE2
13	A-8066-997-A	COMPLETE PWB CNX-143	61	4-657-207-01	DISPLAY BASE 15						
14	4-653-767-02	BAY CASE	62	A-8058-180-A	(GR290/GR290K/GR290P)...HDD 40GB (T20) (S)						
15	A-8058-507-A	MBX-55 ASSY (S)	62	A-8025-174-A	(GR270/GR270K/GR270P/GR370/GR370K/GR370P/GR390/GR390K/GR390P)...ASSY HDD 30GB (I,15) (S)						
16	4-654-621-01	SHEET DRIVE	63	4-653-801-02	SHEET HDD						
17	1-815-594-11	CONNECTOR, PC CARD (EJECT,RIGHT)	* 64	4-653-799-02	BRACKET HDD						
18	4-655-960-01	SHEET PC CARD	65	4-657-212-01	DOOR HDD 15						
19	1-960-827-31	HARNESS (2 PIN)	66	4-655-681-03	SHEET DRIVE2						
20	1-761-380-23	CARD, MODEM	67	X-4624-032-2	ASSY BOTTOM 15						
21	4-654-439-01	CUSHION (HOOD)	68	4-654-379-02	COVER PORT						
22	6-700-679-01	IC HYM72V32M636AT6-H (P3-133 256MB)	69	4-654-523-01	LABEL I/O						
23	A-8067-000-A	COMPLETE PWB CNX-140	70	4-657-245-01	CUSHION (PALM) 15						
* 24	X-4624-050-1	ASSY BRACKET IO 15	71	1-756-038-11	BATTERY, NICKEL HYDROGEN						
25	6-700-582-01	(GR370/GR370K/GR370P)...IC RH80530GZ006512 (PentiumIII 1133MHz)	72	4-642-711-01	SHEET (BATTERY), ADHESIVE						
25	6-701-337-01	(GR290/GR290K/GR290P/GR390/GR390K/GR390P)...IC RH80530GZ009512 (PentiumIII 1200MHz)	74	<del>4-650-350-01</del>	SHEET (CPU), THERMAL						
25	6-700-583-01	(GR270/GR270K/GR270P)...IC RH80530GZ001512 (PentiumIII 1000MHz)	75	4-654-953-01	SHEET PORT						
* 26	4-654-119-11	PLATE (DC)	76	X-4624-267-1	ASSY BRACKET KEYBOARD 15						
27	A-8067-001-A	COMPLETE PWB VIF-17A	77	4-655-961-02	SHEET FAN CASE						
28	X-4624-054-2	ASSY BRACKET BAY 15	79	4-654-837-01	SHEET BAY BOARD						
* 29	1-763-715-21	FAN, DC (WITH HEAT SINK)	80	4-660-797-11	(GR390P)...LABEL ID (U)						
30	4-657-312-01	INSULATOR HEATSINK BOTTOM 15	80	4-660-797-21	(GR390K)...LABEL ID (U)						
* 31	4-657-217-02	HEATSINK BOTTOM 15	80	4-660-797-31	(GR390)...LABEL ID (U)						
32	4-653-761-11	CAP ETHERNET	80	4-660-797-41	(GR370P)...LABEL ID (U)						
* 33	4-657-219-01	BRACKET 1394 (I.LINK) 15	80	4-660-797-51	(GR370K)...LABEL ID (U)						
34	1-823-101-11	CABLE, FLEXIBLE FLAT	80	4-660-797-61	(GR370)...LABEL ID (U)						
35	4-654-952-01	CUSHION PWS	80	4-658-445-11	(GR290P)...LABEL ID (U)						
36	A-8066-995-A	COMPLETE PWB PWS-16	80	4-658-445-21	(GR290K)...LABEL ID (U)						
37	X-4623-631-1	ASSY DOOR MODEM	80	4-658-445-31	(GR290)...LABEL ID (U)						
38	4-658-329-02	FOOT REAR 15	80	4-658-445-41	(GR270P)...LABEL ID (U)						
39	X-4623-779-1	ASSY LATCH DETECTOR	80	4-658-445-51	(GR270K)...LABEL ID (U)						
40	1-961-255-21	HARNESS (10P)	80	4-658-445-61	(GR270)...LABEL ID (U)						
41	A-8066-990-A	COMPLETE PWB LEX-31	81	4-654-380-11	CAP BAY						
42	4-653-718-12	FOOT FRONT	82	4-657-284-01	ADHESIVE TAPE (PALM)						
43	4-653-731-02	LATCH BAY	85	4-656-207-01	PLATE ATI						
44	4-653-745-01	SPRING BAY	86	4-656-220-01	SHEET ATI						
45	4-657-208-01	DOOR BATTERY 15	87	4-653-792-11	BRACKET LOCK						
46	4-657-218-01	DOOR BATTERY SPRING 15	88	4-657-247-01	BLIND SHEET 15						
			90	4-656-906-02	SHEET AL						
			91	4-656-925-02	SHEET R						
			92	4-657-577-01	SHEET SPEAKERHOLDER						
			95	4-657-654-01	GASKET USB						
			96	4-657-655-01	GASKET VGA						
			98	4-657-855-01	LABEL COMBO DRIVE						



5-4 (b)

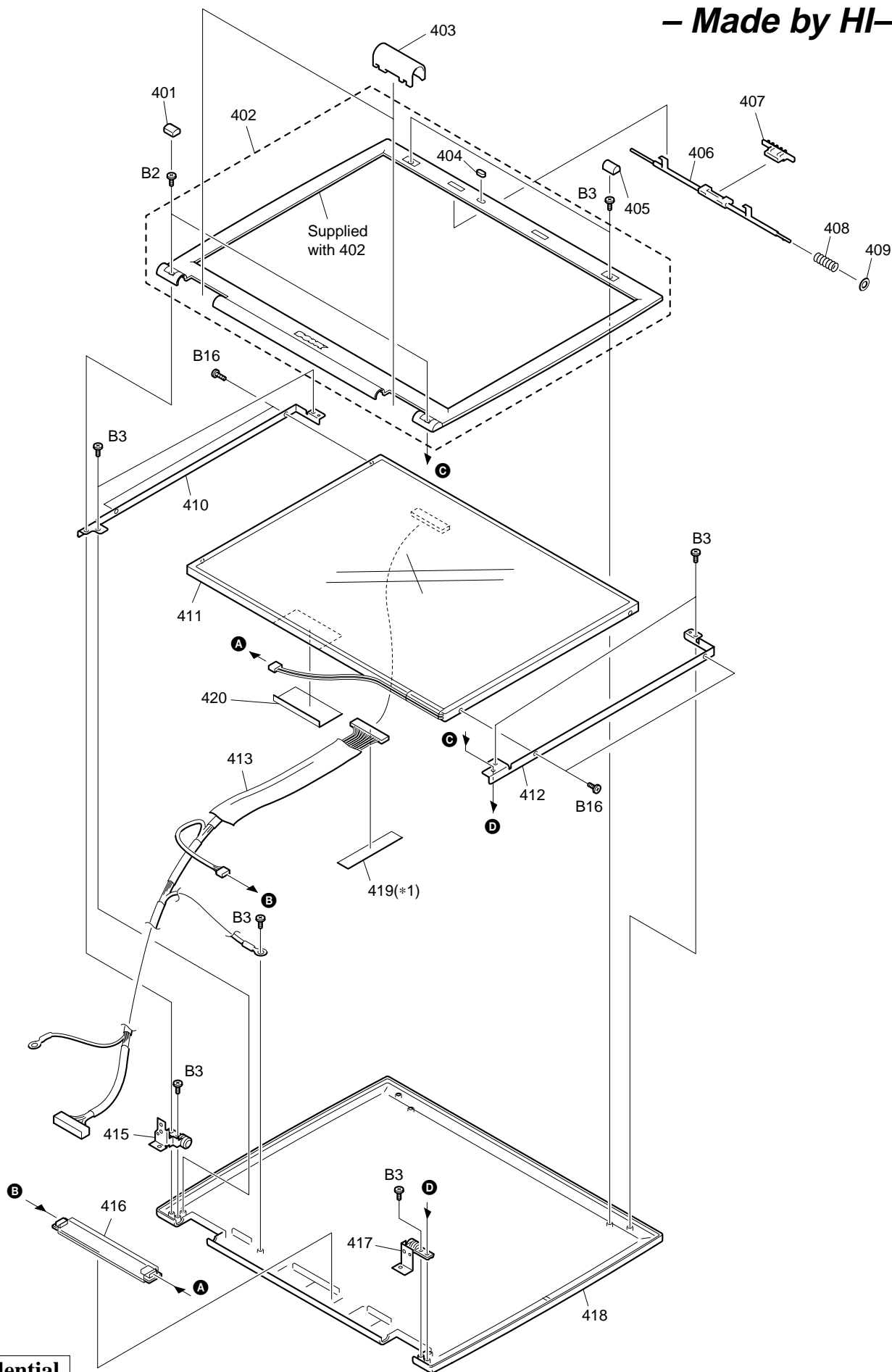
5-4 (c)

**Confidential**

PCG-GR250/GR250K/GR250P/GR270/GR270K/  
PCG-/GR270P/GR290/GR290K/GR290P/GR370/  
PCG-GR370K/GR370P/GR390/GR390K/GR390P (AM)



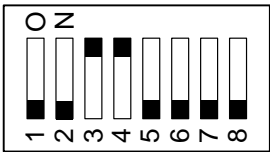
5-2. LCD Section (GR250/GR250K/GR250P Model) – Made by HI–



Ref.No.	Part No.	Description
401	4-653-722-01	COVER SCREW LOWER
402	X-4623-636-1	ASSY BEZEL 14
403	4-653-754-01	COVER HINGE
404	4-654-794-01	CUSHION LATCH
405	4-653-723-01	COVER SCREW UPPER
406	4-653-730-01	HOOK DISPLAY
407	4-653-738-01	LATCH DISPLAY
408	4-637-903-01	SPRING LATCH
409	4-656-034-01	WASHER LATCH
* 410	4-653-735-01	BRACKET LCD L (SA)
411	A-8058-184-A	LCD 14XGA-H (S)
* 412	4-653-736-01	BRACKET LCD R (SA)
413	1-961-256-11	HARNESS, LCD
415	X-4623-633-1	HINGE LEFT
416	1-476-735-11	INVERTER UNIT
417	X-4623-634-1	HINGE RIGHT
418	X-4623-635-1	ASSY DISPLAY
419		FILAMENT TAPE (W19X50) (*1)
420	4-659-643-01	SHEET LCD (14HI)
B2	4-641-726-41	SCREW (M2), SPECIAL HEAD
B3	4-641-726-11	SCREW (M2), SPECIAL HEAD
B16	4-641-726-81	SCREW (M2), SPECIAL HEAD

\*1 Use the FILAMENT TAPE.

**NOTE :**  
Set the DIP switch on the MBX-55 board (Main board) to match with the LCD that is used in this computer.

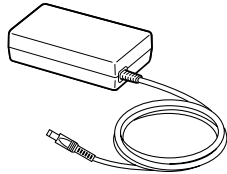


The upper position where ON indication is shown is the ON position . The lower position is the OFF position.

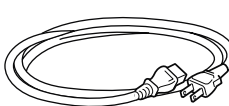
No.	1	2	3	4	5	6	7	8
ON/OFF	1	1	0	0	1	1	1	1
0 : ON 1: OFF								

Ref.No.	Part No.	Description
		ACCESSORIES *****
△ 800	1-476-161-21	ADAPTOR, AC
801	1-756-198-21	BATTERY, LITHIUM ION (PCGA-BP2E)
△ 802	1-757-562-21	CORD, POWER
804	4-653-768-01	WEIGHT SAVER (Refer to page 5-3.)
	4-658-965-11	QUICK START, GR200 (K) SERIES

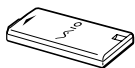
**800**  
AC Adaptor (1)



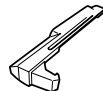
**802**  
Power Cord (1)



**801**  
Battery Pack (1)



**804**  
Weight Saver (1)

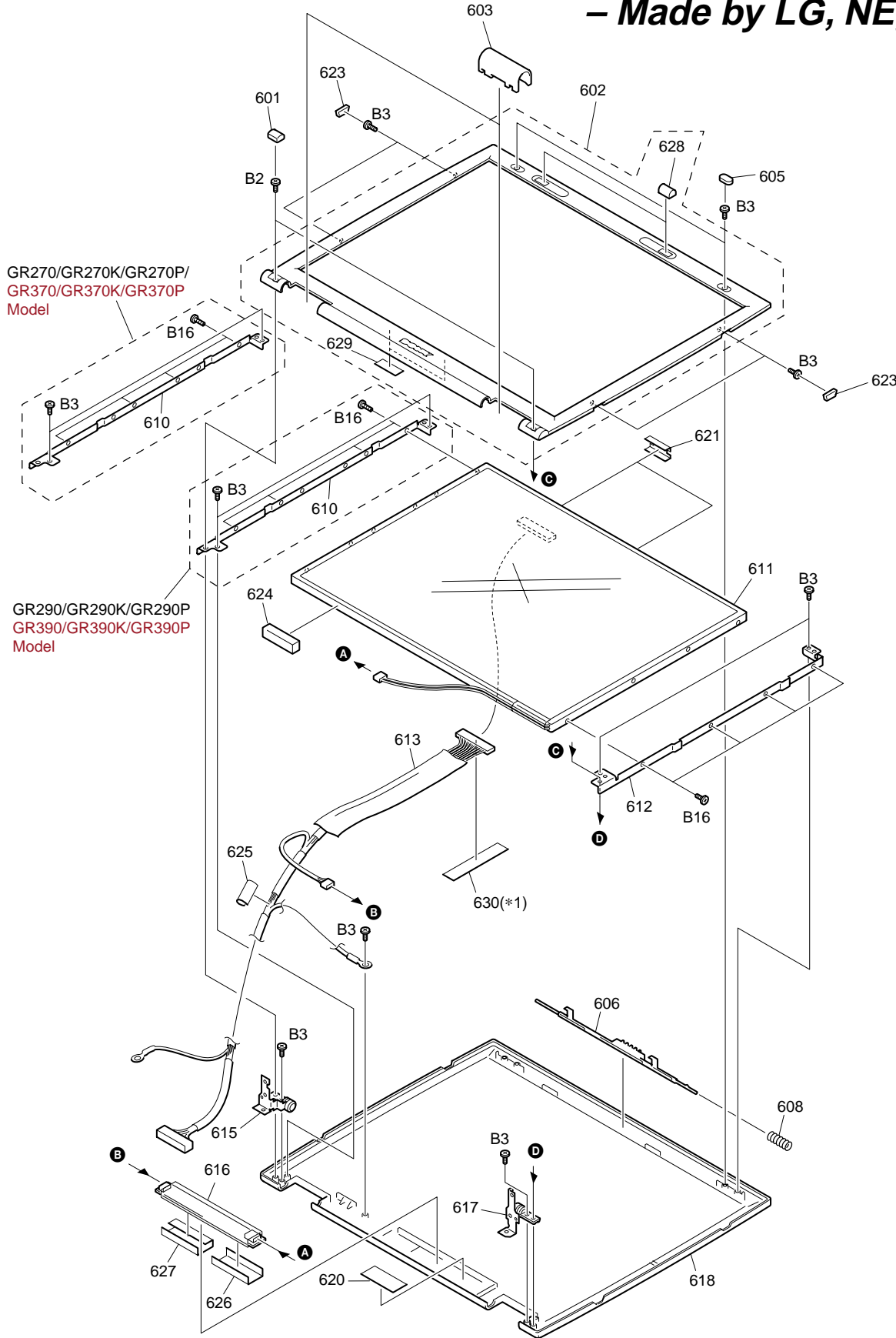


The components identified by mark △ or dotted line with mark △ are critical for safety. Replace only with part number specified.	Les composants identifiés par une marque △ sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.
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5-2-1. LCD Section

(GR270/GR270K/GR270P/GR290/GR290K/GR290P/  
GR370/GR370K/GR370P/GR390/GR390K/GR390P Model)

– Made by LG, NE, SH–



5-6 (a)

Ref.No.	Part No.	Description
601	4-653-722-02	COVER SCREW LOWER
602	X-4624-036-2	ASSY BEZEL 15
603	4-657-206-02	COVER HINGE 15
605	4-657-244-01	COVER SCREW UPPER 15
606	4-657-215-02	LATCH LEVER 15
608	4-639-623-11	SPRING (LATCH), COIL
* 610	4-657-223-02	BRACKET LCD L 15
611	A-8058-187-A	(GR290/GR290K/GR290P/GR390/GR390K/GR390P)...LCD 15SXGA-S (S)
611	A-8058-188-A	(GR270/GR270K/GR270P/GR370/GR370K/GR370P)...LCD 15XGA-LG (S) (LG)
611	A-8059-572-A	(GR370/GR370K/GR370P)...LCD 15XGA-NE (S) (NE)
* 612	4-657-224-02	BRACKET LCD R 15
613	1-961-254-21	(GR290/GR290K/GR290P/GR390/GR390K/GR390P)...HARNES, LCD
613	1-961-256-21	(GR270/GR270K/GR270P)...HARNES, LCD
613	1-961-256-21	(GR370/GR370K/GR370P)...HARNES, LCD
615	X-4624-037-2	HINGE LEFT 15
616	1-476-975-11	INVERTER UNIT
617	X-4624-038-2	HINGE RIGHT 15
618	X-4624-035-2	ASSY DISPLAY 15
620	4-657-250-01	CUSHION INV 15
621	4-658-581-02	<del>BRAND LCD 15</del> [COR] BLAND LCD 15
623	4-657-246-01	COVER SCREW SIDE 15
624	4-660-242-01	GASKET (LCD 15)
625	4-660-245-01	SHIELD (HARNES)
626	4-660-278-01	SHIELD (INV) BU
627	4-660-277-01	SHIELD (INV) CU
628	4-653-723-01	COVER SCREW UPPER
629	4-654-966-01	(GR370/GR370K/GR370P)...SHEET (BEZEL), ADHESIVE (LG)
		(GR270/GR270K/GR270P/GR290/GR290K/GR290P/GR390/GR390K/GR390P)...SHEET (BEZEL), ADHESIVE
630		FILAMENT TAPE (W19X50) (*1)
B2	4-641-726-41	SCREW (M2), SPECIAL HEAD
B3	4-641-726-11	SCREW (M2), SPECIAL HEAD
B16	4-641-726-81	SCREW (M2), SPECIAL HEAD

\*1 Use the FILAMENT TAPE.

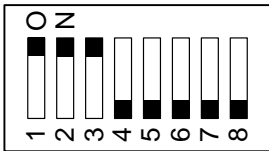
NOTE :

“(LG)” means using [LCD made by LG] in the GR270/GR270K/GR270P/GR370/GR370K/GR370P Models.  
“(NE)” means using [LCD made by NE] in the GR370/GR370K/GR370P Models.  
“(SH)” means using [LCD made by SH] in the GR290/GR290K/GR290P/GR390/GR390K/GR390P Models.

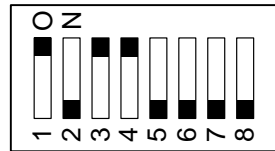
NOTE :

Set the DIP switch on the MBX-55 board (Main board) to match with the LCD that is used in this computer.

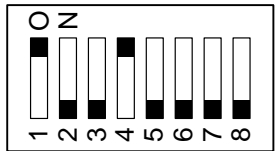
GR270/GR270K/GR270P  
GR370/GR370K/GR370P (LG)



GR370/GR370K/GR370P (NE)



GR290/GR290K/GR290P  
GR390/GR390K/GR390P (SH)



The upper position where ON indication is shown is the ON position .  
The lower position is the OFF position.

GR270/GR270K/GR270P  
GR370/GR370K/GR370P (LG)

No.	1	2	3	4	5	6	7	8
ON/OFF	0	0	0	1	1	1	1	1

0 : ON 1: OFF

GR370/GR370K/GR370P (NE)

No.	1	2	3	4	5	6	7	8
ON/OFF	0	1	0	0	1	1	1	1

0 : ON 1: OFF

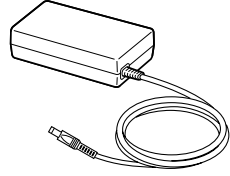
GR290/GR290K/GR290P  
GR390/GR390K/GR390P (SH)

No.	1	2	3	4	5	6	7	8
ON/OFF	0	1	1	0	1	1	1	1

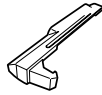
0 : ON 1: OFF

Ref.No.	Part No.	Description
		ACCESSORIES *****
700	1-476-161-21	(GR270/GR270K/GR270P/GR290/GR290K/GR290P)...ADAPTOR, AC
△700	1-476-161-31	(GR370/GR370K/GR370P/GR390/GR390K/GR390P)...ADAPTOR, AC
701	1-756-198-21	BATTERY, LITHIUM ION (PCGA-BP2E)
△702	1-757-562-21	CORD, POWER
704	4-653-768-02	WEIGHT SAVER (Refer to page 5-4(b).)
705	1-781-135-11	FILTER, CLAMP (FERRITE CORE)
	4-658-965-11	(GR270/GR270K/GR270P/GR290/GR290K/GR290P)...QUICK START, GR200 (K) SERIES
	4-661-998-11	(GR370/GR370K/GR370P/GR390/GR390K/GR390P)...QUICK START, ARIES 2

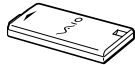
700  
AC Adaptor (1)



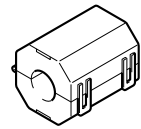
704  
Weight Saver (1)



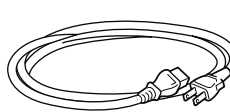
701  
Battery Pack (1)



705  
Clamp Filter  
(Ferrite core)



702  
Power Cord (1)



The components identified by mark △ or dotted line with mark △ are critical for safety.  
Replace only with part number specified.

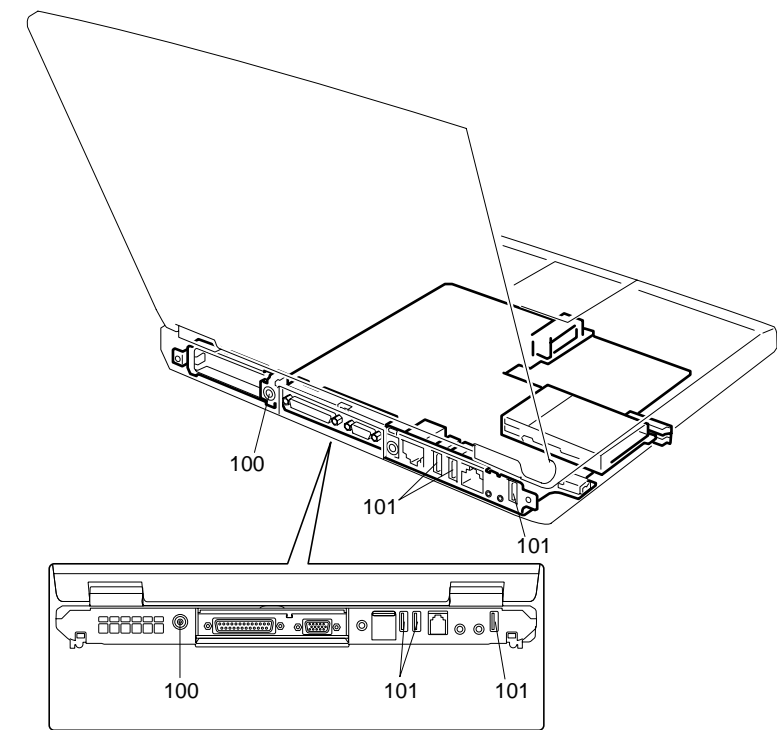
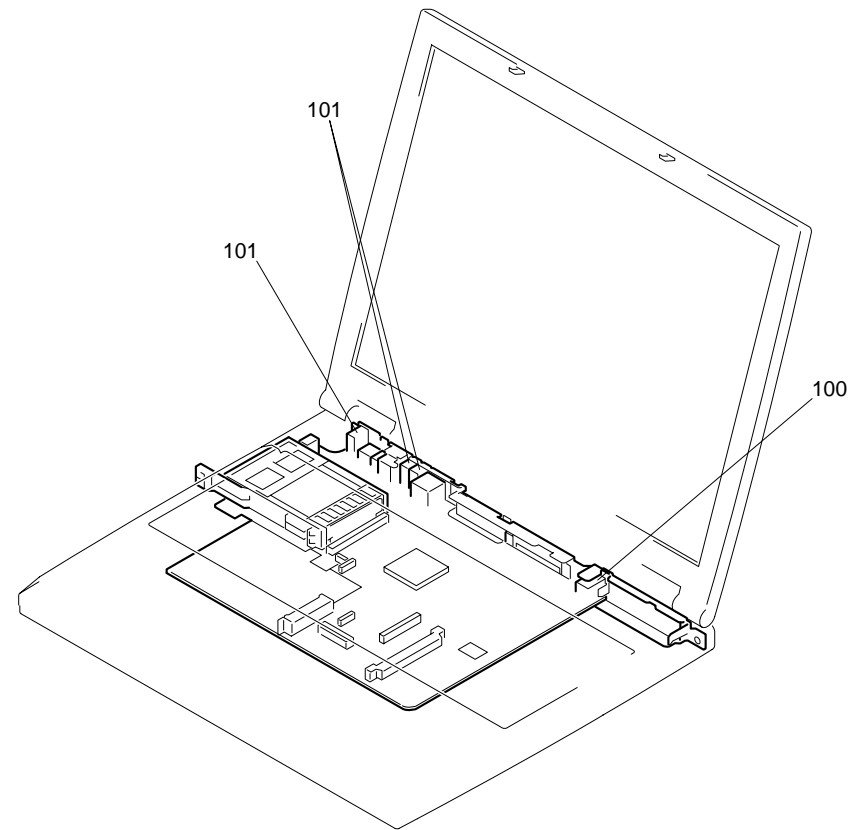
Les composants identifiés par une marque △ sont critiques pour la sécurité.  
Ne les remplacer que par une pièce portant le numéro spécifié.

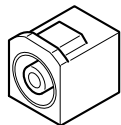
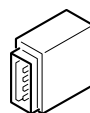
Confidential

5-6 (b)

PCG-GR250/GR250K/GR250P/GR270/GR270K/  
PCG-GR270P/GR290/GR290K/GR290P/GR370/  
PCG-GR370K/GR370P/GR390/GR390K/GR390P (AM)

5-3. Connector Section (CH Type Only)




Ref.No.	Fig.	Part No.	Description
100		1-779-745-41	[CH]...JACK, DC DC IN connector
101		1-785-842-11	[CH]...CONNECTOR, USB (VERTICAL TYPE) USB connector

\* Among the parts that are used on the boards of this model, only the connectors that are show in the list can be replaced.  
(The parts other that the specified connectors cannot be replaced.)



List of PCG-GR Series (As of October, 2002)

Model Name	Service Manual Part No.
PCG-GR150 PCG-GR150K PCG-GR170 PCG-GR170K	9-874-418-11
PCG-GR250 PCG-GR250K PCG-GR250P PCG-GR270 PCG-GR270K PCG-GR270P PCG-GR290 PCG-GR290K PCG-GR290P PCG-GR370 PCG-GR370K PCG-GR370P PCG-GR390 PCG-GR390K PCG-GR390P	9-874-465-06

 : Additional Models

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## Revision History

Suffix	Ver.	Date	Contents	QM No.
-01	Ver. 1	2001.10.15	First Edition	
-02	Ver. 2	2001.10.26	<b>Front Page (Model Line Up), Page1-16</b> <b>Page5-1 (Applicable models described)</b> <b>Page5-4(a), Page5-4(b), Page5-4(c), Page5-6(a), Page5-6(b) (Part list, Exploded view added)</b>	M2001_082K
-03	Ver. 3	2002.01.21	<b>Front Page (Model Line Up), Page1-16</b> <b>Page5-4(d), Page5-4(e), Page5-4(f), Page5-6(c), Page5-6(d) (Part list, Exploded view added)</b>	N2002_002K
-04	Ver. 4	2002.02.12	<b>Front Page (Model Line Up), Page1-16</b> <b>Page5-4(a), Page5-4(b), Page5-4(c), Page5-6(a), Page5-6(b), Back Cover</b>	N2002_009K
-05	Ver.5	2002.08.19	 <b>Page 5-4(a), Page 5-4(b), Page 5-4(c), Page 5-6(b)</b>	N2002_091K
-06	Ver. 6	2002.09.26	 <b>Page 5-4(a)</b>	N2002_117CK
< Remarks > 2001.12.08      Change of Service Manual P/N [ 9-872-265-02 ⇒ 9-874-465-02]				

[Confidential]

PCG-GR250/GR250K/GR250P/GR270/GR270K/GR270P/GR290/GR290K/  
PCG-GR290P/GR370/GR370K/GR370P/GR390/GR390K/GR390P(AM)